

Model: POD i605

Serial Number: 22524100000003

Year of manufacture: 2021

Test carried out by S.Broxham -Enertek Int On: 10/1/21

Reference: E4522-1A

NOTE: The VWART accuracy is in the range +/-2°C

	HIGH TEMP	LOW TEMP
	VWART °C	VWART °C
DHW	20	20
Keep-warm	43	43
Space heating	45	36
Overall with keep warm	35	35

<b>Pressure test</b>		
No HIU damage	Pass	Pass

<b>Dynamic DHW operation</b>	2a	
DHW not exceed 65°C	Pass	Pass

<b>Low flow test at BESA flow rate of 0.02l/s</b>	3a	3b
DHW not exceed 65°C	Pass	Pass
DHW temperature at set point +/- 3°C	Fail	Fail

<b>Low flow test at manufacturer declared flow rate</b>	3c	3d
Declared minimum flow rate (l/sec)	0.037	0.037
Not exceed 65°C	Yes	n/a
DHW temperature at set point +/- 3°C	n/a	n/a

<b>Keep-warm test</b>	4a	4b
Standby heat consumption - average (Watts)	59	60
Standby electricity consumption - average (Watts)	2.25	2.24
Total HIU heat loss (DH + electrical input) (Watts)	61	62
Standby flow rate (the average flow rate) (l/hr)	5.0	7.2

<b>DHW Response time test</b>	5a	5b
DHW response time (Seconds)	11	14
Peak electrical heat during test (Watts)	29	21
Output	7	8
DHW temperature not exceed 65°C for more than 10 secs	Pass	Pass
DHW reaches 45°C with 15 secs	Pass	Pass

<b>Scaling risk assessment as defined in 2.26</b>	If any of the factors below occur then the risk of scaling of the DHW PHE in hard water areas increases		
HIU has a TMV or TRV on the DHW	n/a		
Test	2a	3a	3c
t32 above 60°C for more than 5 secs	Yes	Yes	Yes
t12 exceeds 55°C at any point of the test	No	No	No
Test	4a		4b
t12 exceeds 50°C at any time	Yes		No

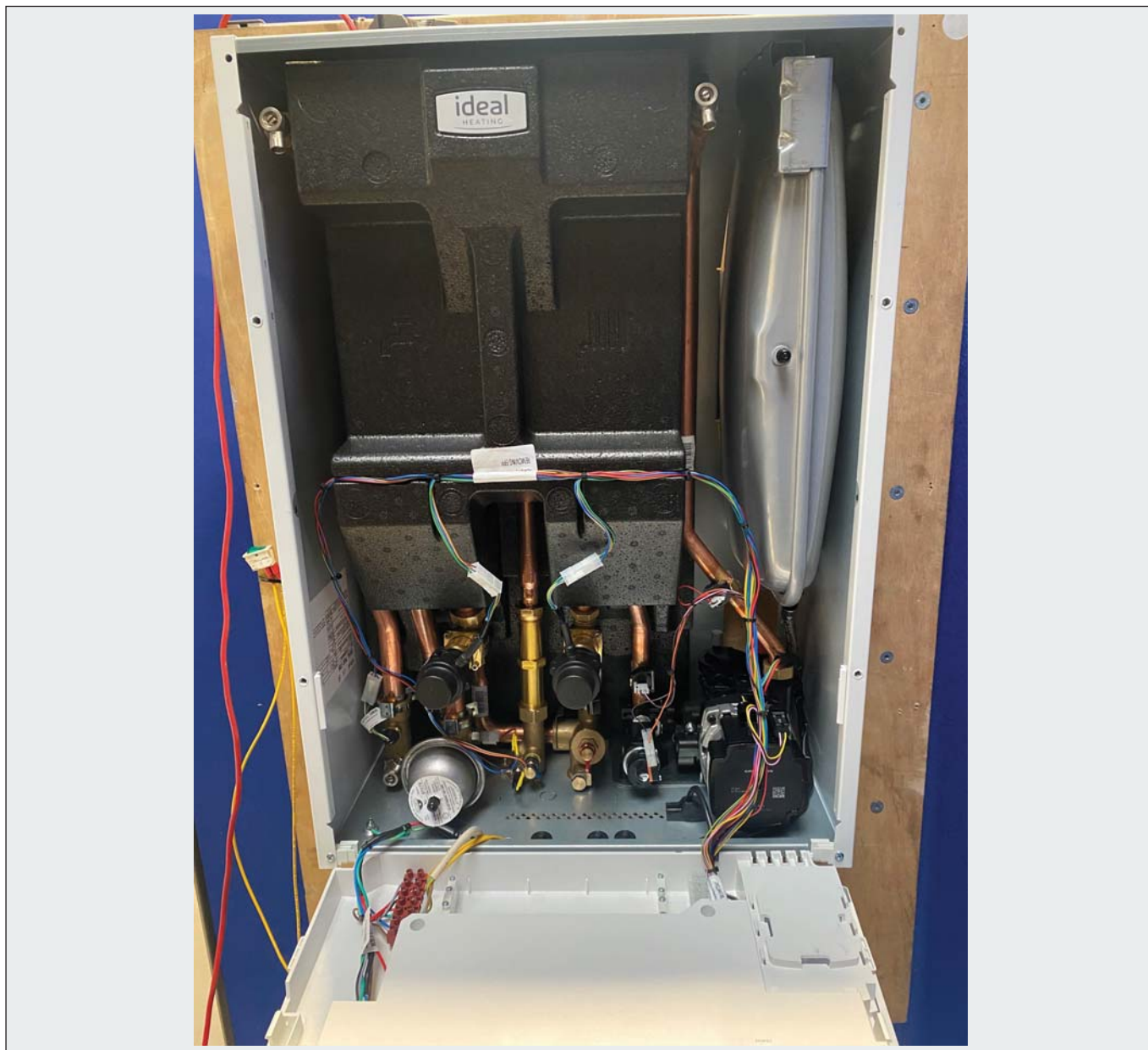






Photo of HIU being tested with the cover off.



Photo of HIU being tested with the cover on.


		  	
<h1>IDEAL POD i605</h1>			
AFU 22524100000003		30/11/21	
ELECTRICAL SUPPLY		230V ~ 50Hz	
FUSED AT	3A	I.P.	20
POWER CONSUMPTION (MAX)		53.1 W	
MAXIMUM PRIMARY PRESSURE		16 Bar	
MAXIMUM PRIMARY DIFFERENTIAL		600kPa	
MAXIMUM OPERATING TEMP		85 C	
PRODUCT TYPE		INDIRECT	
OPERATING WATER PRESSURE		MIN	MAX
CH (PMS), Bar (kPa)	0.5 (50)	2.5 (250)	
DHW (PMW), Bar (kPa)	0.5 (50)	10.0 (1000)	
DHW NOMINAL RATE 'D' = (l/min)	2	19.4	
COUNTRIES OF DESTINATION	GB, IE		

HEATING DATA		
HEAT INPUT "Q" =		
	<small>           0.000 0.000            0.000 0.000         </small>	
	MIN	MAX
CH	1	5
DHW	5	60

MADE IN THE UK BY IDEAL BOILERS LTD,  
PO BOX 103, NATIONAL AVENUE, HULL,  
EAST YORKSHIRE, HU5 4JN




224416 A02

Photo of Manufacturers label and serial number.

## COMPONENT DATA AND DOCUMENTATION

[illegible]

Schematic diagram and drawing showing the structure and arrangement of the HIU with dimensions and weight	User instructions / installation guide	Yes
Technical specification for electronic components including version of software	User instructions / installation guide	Yes
Installation guide		Yes
Commissioning guide		Yes
Operation guide with a function description/ description of operations and care instructions as suited to the intended user category		Yes
Declaration of Conformity for CE-marked HIUs		Yes
Full parameter list for electronically controlled HIUs		Yes

HIU Marking	Comment	Info present
Model name and type no.	POD i605	Yes
Serial no.	225241000000003 	Yes

## HIU MANUFACTURERS' DECLARED INFORMATION (TO BE COMPLETED BY THE MANUFACTURER)

HIU Model	Ideal POD i605 (Indirect)
Part No.	
Software version	V33_12
Test Date:	01/10/2021
Test No.	

DIMENSIONAL INFORMATION	
Dimensions with casing (HxDxW) (mm)	735x475x330mm
Primary connections top/bottom	(Top via kit) / bottom
Secondary HTG connections top/bottom	(Top via kit) / bottom
Secondary BCW/DHW connections top/bottom	(Top via kit) / bottom
Connection sizes Prim/Sec DHW/Sec HTG (mm)	22mm copper
Empty weight kg** (Kg)	29
Operating weight kg** (Kg)	33.79

ELECTRICAL INFORMATION	
Power supply (230V 1 phase)	<b>230V 1~</b>
Maximum power (Watts)	53.1
Standby power demand (Watts)	2.8

HYDRAULIC INFORMATION	
Maximum primary pressure (Bar g)	16
Maximum primary temperature (°C)	90
Primary water volume (l)	1.47
Maximum secondary DHW pressure (Bar g)	10
Maximum secondary DHW temperature (°C)	80
Secondary DHW water volume (l)	1.01
Maximum secondary HTG pressure (Bar g)	2.75
Maximum secondary HTG temperature (°C)	80
Primary operating DP range min/max (kPa)	600

DECLARED MAXIMUM PERFORMANCE LT TEST CONDITIONS	
DHW	
Maximum DHW production at 70°C (kW)	59.13
Primary flow temperature (°C)	<b>70</b>
Primary return temperature (°C)	24.87
Primary flow (m <sup>3</sup> /h)	1.1316
Primary $\Delta P^*$ (kPa)	52
Secondary in/out temperature (°C)	<b>10/55</b>
Secondary $\Delta P$ (bar)	1.35
HTG	
Maximum HTG production (kW)	5.06
Primary flow temperature (°C)	<b>70</b>
Primary return temperature (°C)	45.7
Primary $\Delta P^*$ (bar)	0.51
Secondary in/out temperature (°C)	<b>40/60</b>
Secondary available DP at the output of HIU	33

DECLARED MAXIMUM PERFORMANCE LT TEST CONDITIONS	
DHW	
Maximum DHW production at 60°C (kW)	47.02
Primary flow temperature (°C)	60
Primary return temperature (°C)	23.27
Primary flow (m³/h)	1.225
Primary $\Delta P^*$ (kPa)	74
Secondary in/out temperature (°C)	10/50
Secondary $\Delta P$ (bar)	2.1
HTG	
Maximum HTG production (kW)	5.05
Primary flow temperature (°C)	60
Primary return temperature (°C)	38
Primary $\Delta P^*$ (bar)	0.51
Secondary in/out temperature (°C)	35/45
Secondary available DP at the output of the HIU (kPa)	33
HIU P&ID supplied by manufacturer with a legend for the components	

\*DP pressure not to include HM. Designers must add HM pressure drop.

\*\* Including HIU, casing and wall hung bracket

The information included in this page is for the specific model of HIU detailed in this test report. It is additional information voluntarily provided by the manufacturer who is solely accountable for the details submitted.

## MANUFACTURERS' DECLARATION

This is to confirm that the information supplied by  
accurate representation of the product listed on the BESA HIU Register.

relates to the specific HIU tested and is an

Signed S.A. Pearson Position Development Section Manager Company Ideal Heating

## COMMENTS/HISTORY

**BESA HIU PARTIAL TEST REPORT**  
**IDEAL POD i605 HIU**  
**DHW Variant of the IDEAL POD i505****Client: Groupe Atlantic**

Project Number: E4522-1A Report Issue: 2

9<sup>th</sup> December 2021Prepared By: 

Simon Broxham - Project Engineer

Approved By: 

Josh Welburn – Engineering Project Manager



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## BESA SUMMARY SHEET

This test summary, downloaded from the BESA website, indicates that the HIU listed below has been tested against the criteria of the BESA HIU Test Regime.



Model: POD i605

Serial Number: 22524100000003

Year of manufacture: 2021

Test carried out by S.Broxham -Enertek Int On: 10/1/21

Reference: E4522-1A

NOTE: The VWART accuracy is in the range +/-2°C

	HIGH TEMP	LOW TEMP
	VWART °C	VWART °C
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Overall with keep warm	35	35

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Dynamic DHW operation	2a	
DHW not exceed 65°C	Pass	Pass

Low flow test at BESA flow rate of 0.02l/s	3a	3b
DHW not exceed 65°C	Pass	Pass
DHW temperature at set point +/- 3°C	Fail	Fail

Low flow test at manufacturer declared flow rate	3c	3d
Declared minimum flow rate (l/sec)	0.037	0.037
Not exceed 65°C	Yes	n/a
DHW temperature at set point +/- 3°C	n/a	n/a

Keep-warm test	4a	4b
Standby heat consumption - average (Watts)	59	60
Standby electricity consumption - average (Watts)	2.25	2.24
Total HIU heat loss (DH + electrical input) (Watts)	61	62
Standby flow rate (the average flow rate) (l/hr)	5.0	7.2

DHW Response time test	5a	5b
DHW response time (Seconds)	11	14
Peak electrical heat during test (Watts)	29	21
Output	7	8
DHW temperature not exceed 65°C for more than 10 secs	Pass	Pass
DHW reaches 45°C with 15 secs	Pass	Pass

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HIU has a TMV or TRV on the DHW	n/a		
Test	2a	3a	3c
t32 above 60°C for more than 5 secs	Yes	Yes	Yes
t12 exceeds 55°C at any point of the test	No	No	No
Test	4a		4b
t12 exceeds 50°C at any time	Yes		No

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# 1 BRIEF

- 1.1.1 Enertek international Limited (EIL), were contracted to receive, install, and commission a production sample, of the IDEAL POD i605 HIU. This is a variant of the IDEAL POD i505 HIU, the data and results of which can be found in report [IDEAL POD i505 E4522-1A](#).
- 1.1.2 Enertek international Limited (EIL), were contracted to provide a report detailing the tests carried out and generated results in accordance with the Test Regime criteria, including calculations for Volume Weighted Average Return Temperatures (VWART).
- 1.1.3 The POD i605 has an identical space heating circuit with the only difference being on the DHW side as it has a larger plate heat exchanger. Taking this into consideration the space heating test results are being brought forward from the original test report [IDEAL POD i505 E4522-1A](#), used in all necessary calculations and re-printed in this report.
- 1.1.4 To carry out the work involved to evaluate the performance of Domestic Hot Water (DHW)) in accordance with the BESA UK HIU Test regime Technical Specification, Rev-009 October 2018, a publicly available online test regime. This is here-on referred to as the Test Regime throughout this document.

## 2 DEFINITIONS

2.1.1 The following definitions and abbreviations which have been used within this report can be found in table 2.1 below.

**Table 2.1 – Definitions and Abbreviations**

Symbol	Description	Unit
$P_1$	Power, Primary side	kW
$P_2$	Power, Space Heating side	kW
$P_3$	Power, Domestic Hot Water	kW
$t_{11}$	Temperature, Primary Side Supply Connection	°C
$t_{12}$	Temperature, Primary Side Return connection	°C
$t_{21}$	Temperature, Space Heating Side Return Connection	°C
$t_{22}$	Temperature, Space Heating System Supply Connection	°C
$t_{31}$	Temperature, Cold Water Supply	°C
$t_{32}$	Temperature, Domestic hot Water Output from HIU	°C
$q_1$	Volume Flow, Primary side	L/s
$q_2$	Volume Flow, Space heating side	L/s
$q_3$	Volume flow, Domestic hot water	L/s
$\Delta p_1$	Primary Pressure drop across entire HIU unit	kPa
$\Delta p_2$	Pressure Drop, Space heating system across HIU	kPa
$\Delta p_3$	Pressure Drop, Domestic Hot Water across HIU	kPa
$VWART_{DHW}$	DHW Volume Weighted Return Temperature	°C
$VWART_{SH}$	Space Heating Volume Weighted Return Temperature	°C
$VWART_{KWH}$	Keep Warm Volume Weighted Return Temperature	°C
$VWART_{HEAT}$	Annual Volume Weighted Return Temperature for Heating Period	°C
$VWART_{NONHEAT}$	Annual Volume Weighed Return Temperature for Non-Heating	°C
$VWART_{HIU}$	Total Annual Volume Weighted Return Temperature	°C
DHW	Domestic Hot Water	—
HIU	Heat Interface Unit	—
SH	Space Heating	—
TMV	Thermostatic mixing Valve	—
<i>EIL</i>	EnerTek International Limited	—

### 3 TEST OBJECT

#### 3.1 Appliance Details

- 3.1.1 Details of the HIU IDEAL POD i605 appliance are given in Table 3.1. Photograph of the installed appliance is given in Figure 8.16, Appendix B.

**Table 3.1 – Appliance Details**

Item	Description
Manufacturer	Groupe Atlantic
Model	Ideal pod i605
Serial number	22524100000003
Year of manufacture	2021
DHW priority	Yes

#### 3.2 Appliance Design Maximum Pressures

- 3.2.1 The maximum design pressures of the IDEAL POD i605 appliance for the primary side and the secondary side for both Space Heating and DHW are given in Table 3.2.

**Table 3.2 – Appliance Design Maximum Pressures**

Item	Value	Unit
Primary Side	16	Bar
Secondary Side space Heating	2.5	Bar
Secondary Side DHW	10	Bar

#### 3.3 Appliance Design Maximum Temperatures

- 3.3.1 The maximum design temperatures of the IDEAL POD i605 appliance for the primary side and the secondary side for both Space Heating and DHW are given in Table 3.3

**Table 3.3 – Appliance Design Maximum Temperatures**

Item	Value	Unit
Primary Side	90	°C
Secondary Side space Heating	85	°C
Secondary Side DHW	65	°C

## 4 TEST METHOD

### 4.1 Installation of Appliance

- 4.1.1 The appliance was installed and commissioned (as received) and as defined in the product literature provided. Testing was carried out without further adjustment other than disabling the internal space heating pump and adjusting the setting of the SH and DHW set points through the user interface on the HIU controller to suit the conditions of the HIU test rig. The HIU rig schematic is given in Figure 4.1.

### 4.2 Test Regime

- 4.2.1 The testing described in this report was carried out in accordance with the BESA test regime. The Test Regime outlines a series of static and dynamic tests to determine the performance of a HIU's DHW and SH functions. The Regime outlines the test method including the reporting of the results, the performance requirements and the VWART calculations.
- 4.2.2 The setup of the BESA tests is reproduced in Table 4.1. The basis of reporting the performance of the HIU from the BESA Test Regime is reproduced in Table 4.2.
- 4.2.3 The Test Regime specifies the testing of two different test temperature packages. The first is the high temperature package, with a district primary supply of 70 °C and the second is the 'low temperature' package, with a district primary supply temperature of 60 °C.
- 1.1.1 As the IDEAL POD i605 is suitable for both high and low temperature operation, both test packages were carried out and results recorded within this report.

### 4.3 Measurement & Uncertainties

- 4.3.1 All measurements and uncertainties adhere to the requirements stipulated in the BESA Test Regime. All measurements were sampled at a rate of 1 Hz for all tests.
- 4.3.2 The BESA uncertainties of measurement requirements are as follows: Differential Pressure,  $\pm 1$  kPa; Temperature,  $\pm 0.1$  °C; Volume Flow,  $\pm 1.5$  %. Note: the time constant for the temperature sensors is less than 1.5 s.
- 4.3.3 EIL's reported uncertainty is based on a standard uncertainty by a coverage factor  $K=2$ , providing a level of confidence of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements. The EIL equipment list and uncertainties are given in Table 8.2, Appendix.



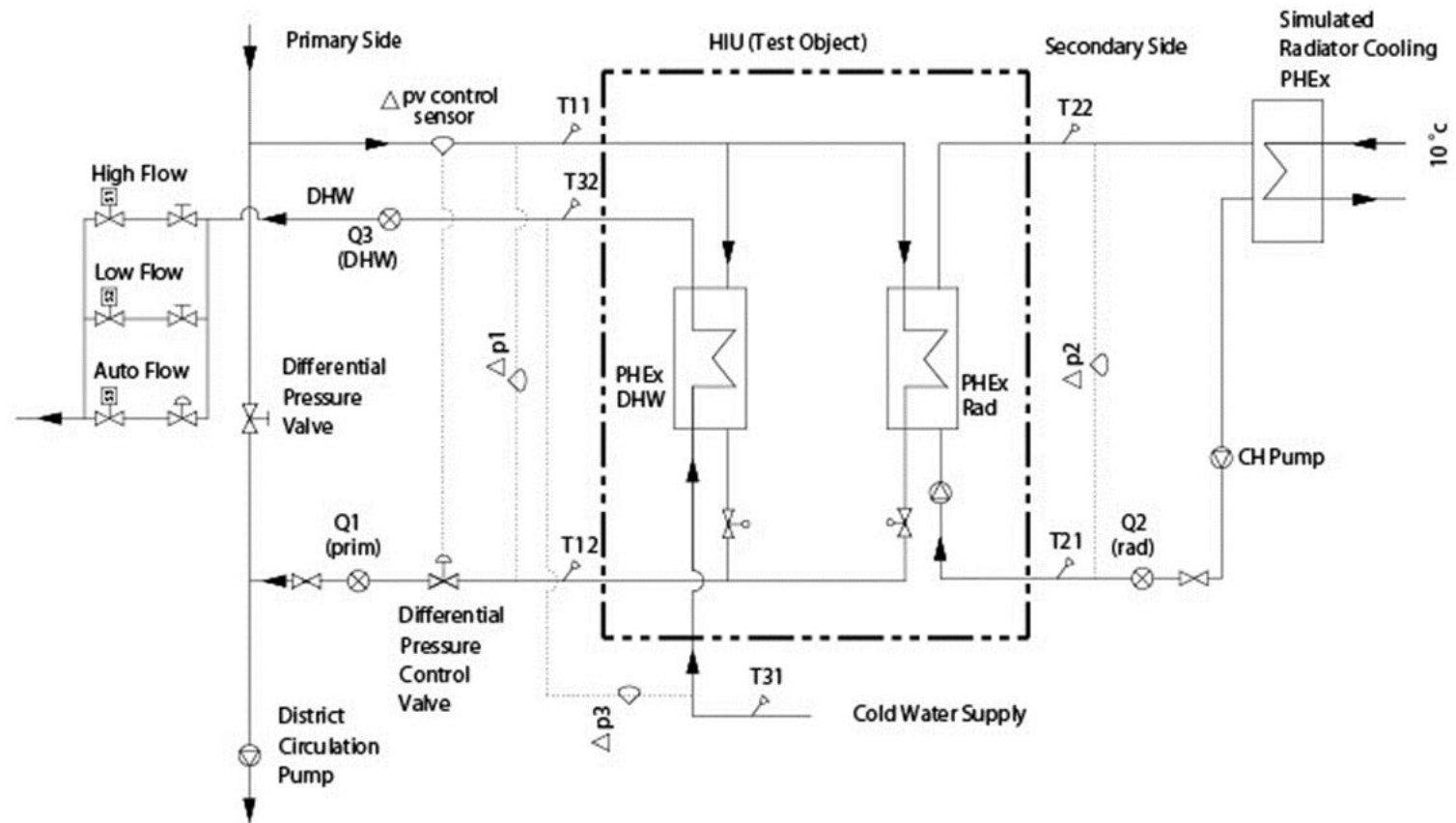


Figure 4.1 – EIL's HIU Test Rig Schematic

**Table 4.1 – Setup of Tests (Based on BESA Test Regime, Table 1: Test Schedule)**

		<b>District Circuit</b>			<b>Domestic Hot Water</b>			<b>Space Heating</b>		
		Static Pressure	Differential Pressure	Flow Temperature	Temperature Set Point	Flow Rate	Heat Load	Flow Temperature	Return Temperature	Heat Load
<i>Symbol</i>		$[p_1]$	$[\Delta p_1]$	$[t_{11}]$	$[t_{32}]$	$[q_3]$	$[P_3]$	$[t_{22}]$	$[t_{21}]$	$[P_2]$
<i>Units</i>		$[kPa]$	$[kPa]$	$[^{\circ}C]$	$[^{\circ}C]$	$[Ls^{-1}]$	$[kW]$	$[^{\circ}C]$	$[^{\circ}C]$	$[kW]$
<b>Static Tests</b>										
0a	District Pressure Test	1.43 X Claimed Value	-	-	-	-	-	-	-	-
1a	1kW Space Heating	3.0	0.5	70	-	-	-	60	40	1
1b	2kW Space Heating	3.0	0.5	70	-	-	-	60	40	2
1c	4kW Space Heating	3.0	0.5	70	-	-	-	60	40	4
1d	1kW Space Heating	3.0	0.5	60	-	-	-	45	35	1
1e	2kW Space Heating	3.0	0.5	60	-	-	-	45	35	2
1f	4kW Space Heating	3.0	0.5	60	-	-	-	45	35	4
<b>Dynamic Tests</b>										
2a	Dynamic Tapping	3.0	0.5	70	55	See Test Profile	See Test Profile	-	-	-
2b	Dynamic Tapping	3.0	0.5	60	50			-	-	-
3a	Low Flow	3.0	0.5	70	55	0.02	Record Value.	-	-	-
3b	Low Flow	3.0	0.5	60	50	0.02	Record Value.	-	-	-
4a	Keep-warm	3.0	0.5	70	55	0.00	0	-	-	-
4b	Keep-warm	3.0	0.5	60	50	0.00	0	-	-	-
5a	DHW Response	3.0	0.5	70	55	0.13	Record Value.	-	-	-
5b	DHW Response	3.0	0.5	60	50	0.13	Record Value.	-	-	-

**Table 4.2 – Test Reporting, (Adapted from BESA Test Regime, Table 5)**

Test Designation		Reporting
0	District Pressure Test.	Pass/Fail as to whether HIU manages pressure test without leaks or damage.
1a	Space heating 1 kW, 60/40 °C secondary.	$t_{11}$ – Primary flow temperature. $t_{12}$ – Primary return temperature.
1b	Space heating 2 kW, 60/40 °C secondary.	Plot of key metrics over duration of test.
1c	Space heating 4 kW, 60/40 °C secondary.	<b>Note:</b> Outputs used as input data to ‘High Temperature’ Space Heating Volume Weighted Average Return Temperature calculation.
1d	Space heating 1 kW, 45/35 °C secondary.	$t_{11}$ – Primary flow temperature. $t_{12}$ – Primary return temperature.
1e	Space heating 2 kW, 45/35 °C secondary.	Plot of key metrics over duration of test.
1f	Space heating 4 kW, 45/35 °C secondary.	<b>Note:</b> Outputs used as input data to ‘Low Temperature’ Space Heating Volume Weighted Average Return Temperature calculation.
2a	DHW only, DH 70 °C flow, 55 °C DHW.	Pass/Fail on DHW (at $t_{32}$ ) exceeding 65.0 °C (to 1 decimal point) for more than 10 consecutive seconds. State the maximum and minimum DHW temperatures over the period of the test when there is a DHW flow. Assessment of scaling risk as per the criteria detailed in 2.26. <b>Note:</b> Outputs used as input data to ‘High Temperature’ Space Heating Volume Weighted Average Return Temperature calculation. Plot $t_{32}$ , $t_{31}$ , $q_3$ , $t_{12}$ , $q_1$
2b	DHW only, DH 60 °C flow, 50 °C DHW.	State the maximum and minimum DHW temperatures over the period of the test when there is a DHW flow. <b>Note:</b> Outputs used as input data to ‘Low Temperature’ Domestic Hot Water Volume Weighted Average Return Temperature calculation. Plot $q_1$ , $q_3$ , $dp_1$ , $dp_3$
3a	Low flow DHW, DH 70 °C flow, 55 °C DHW.	Pass/Fail on DHW (at $t_{32}$ ) exceeding 65.0 °C (1 decimal place) for more than 10 consecutive seconds. Comment on ability to deliver DHW at low flow based on DHW temperature reaching at least 45.0 °C (1 decimal place) at the end of the 180 second period of low flow DHW. Comment on the ability to deliver stable DHW flow temperature (at $t_{32}$ ), defined as ability to maintain 55.0 +/- 3.0 °C (1 decimal place) during the last 60 seconds of the test. Maximum temperature achieved and +/- °C variance around 55.0 °C (1 decimal place) to be stated. Plot of key metrics for 60 seconds of 0.13 l/s flow and the subsequent 180 seconds of 0.02 l/s DHW flow. Assessment of scaling risk as per criteria detailed in 2.26.
3b	Low flow DHW, DH 60 °C flow, 50 °C DHW.	Comment on the ability to deliver DHW at low flow rate based on DHW temperature reaching at least 45 °C (1 decimal place) at the end of the 180 second period of low flow DHW. Comment on the ability to deliver stable DHW flow temperature (at $t_{32}$ ), defined as ability to maintain 50.0 +/- 3 °C (1 decimal place) to be stated. Maximum temperature achieved and +/- °C variance around 50.0 °C (1 decimal place) to be stated. Plot of key metrics for 60 seconds of 0.13 l/s flow and the subsequent 180 seconds of 0.02 l/s DHW flow.

Test Designation		Reporting
4a	Keep-warm, DH 70 °C flow, 55 °C DHW.	<p>Assessment of whether valid keep-warm operation, based on 5a response time criteria: Pass/Fail.</p> <p>Comment on HIU keep-warm controls options.</p> <p>Assessment of scaling risk based on duration of temperatures in excess of 55.0 °C (1 decimal place).</p> <p>State average heat load for the duration of the test.</p> <p>State the average primary flow rate for the duration of the test.</p> <p>Note: Outputs used as input data to 'High Temperature' Keep-warm Volume Weighted Average Return Temperature calculation.</p> <p>Plot of key metrics over duration of test.</p>
4b	Keep-warm, DH 60 °C flow, 50 °C DHW.	<p>Assessment of whether valid keep-warm operation, based on 5a response time criteria: Pass/Fail.</p> <p>Observation on the operation of the HIU during keep-warm. Comment on HIU keep-warm controls options.</p> <p>Assessment of scaling risk based on extent and duration of temperatures in excess of 55.0 °C (1 decimal place).</p> <p>State average heat load for the duration of the test.</p> <p>State the average primary flowrate for the duration of the test.</p> <p><b>Note:</b> Outputs used as input data to 'Low Temperature' Keep-warm Volume Weighted Average Return Temperature calculation.</p> <p>Plot of key metrics over duration of test.</p>
5a	DHW response time, DH 70 °C flow, 55 °C DHW.	<p>Pass/Fail on DHW (at <math>t_{32}</math>) exceeding 65.0 °C (1 decimal place) for more than 10 consecutive seconds.</p> <p>State time to achieve 45.0 °C (1 decimal place) and not subsequently drop below 42.0 °C (1 decimal place).</p> <p>Plot <math>t_{32}</math>, <math>t_{31}</math>, <math>t_{12}</math>, <math>q_1</math> over duration of test.</p>
5b	DHW response time, DH 60 °C flow, 50 °C DHW.	<p>State time to achieve a DHW temperature 45.0 °C (1 decimal place) and not subsequently drop below 42.0 °C (1 decimal place).</p> <p>Comment on stability of DHW temperature.</p> <p>Plot <math>t_{32}</math>, <math>t_{31}</math>, <math>t_{12}</math>, <math>q_1</math> over duration of test.</p>

## 5 TEST RESULTS

### 5.1 Test 0 – Pressure Test

- 5.1.1 The appliance has passed the requirements of the static pressure test, Test 0 of the BESA Test Regime as:
- 5.1.2 There was No damage observed during the static pressure test, with the primary flow pressurised to 22.88 bar (1.43 times the rated value), and,
- 5.1.3 There were No leaks observed during the static pressure test, with the primary flow pressurised to 22.88 bar (1.43 times the rated value).

### 5.2 Test 1a to 1f – Space Heating 1-4 kW at 70 and 60°C

- 5.2.1 The plot of the key metrics of Tests 1a-1f for the space heating 1 - 4 kW at both 70 and 60 °C are displayed in Figure 7.1 to Figure 7.6 respectively. See Table 5.1 for summarised test results including the average primary return temperature,  $t_{12}$ .
- 5.2.2 **Note.** The following data for space heating is taken from [IDEAL POD i505](#) original test results and report.

Table 5.1 - Test Results for Space Heating Tests 1a to 1f

Test No & Description	Primary					Secondary				
	Flow Temperature	Return Temperature	Flow Rate	Differential Pressure	Heat Load	Return Temperature	Flow Temperature	Flow Rate	Differential Pressure	Heat Load
	$[t_{11}]$ [°C]	$[t_{12}]$ [°C]	$[q_1]$ [Ls <sup>-1</sup> ]	$[\Delta p_1]$ [kPa]	$[P_1]$ [W]	$[t_{21}]$ [°C]	$[t_{22}]$ [°C]	$[q_2]$ [Ls <sup>-1</sup> ]	$[\Delta p_2]$ [kPa]	$[P_2]$ [W]
1a - 1 kW Space Heating (DH 70 °C flow)	70.0	49.3	0.019	80.6	1250	40.2	60.5	0.016	0.2	1050
1b - 2 kW Space Heating (DH 70 °C flow)	70.5	44.1	0.023	77.0	2335	40.5	60.1	0.016	0.9	2200
1c - 4 kW Space Heating (DH 70 °C flow)	69.9	45.2	0.042	50.3	4317	40.2	60.1	0.050	5.2	4180
1d - Space Heating 1 kW (DH 60 °C flow)	60.0	41.0	0.014	50.0	1130	35.4	44.7	0.072	7.0	997
1e - Space Heating 2 kW (DH 60 °C flow)	60.1	35.5	0.022	56.9	2222	34.6	44.7	0.072	4.5	2145
1f - Space Heating 4 kW (DH 60 °C flow)	60.1	36.5	0.041	48.9	4019	35.0	44.7	0.097	17.7	3931

### **5.3 Test 2a – DHW Dynamic Tapping at 70 °C**

- 5.3.1 The appliance has passed the requirements of the DHW only at 70 °C, Test 2a of the BESA Test Regime as:
- 5.3.2 The domestic hot water output temperature,  $t_{32}$  did not exceed 65 °C for more than 10 seconds.
- 5.3.3 The maximum and minimum temperatures of  $t_{32}$  were 64.0 °C and 42.9 °C respectively.
- 5.3.4 The plot of the key metrics of the duration of Test 2a is displayed in Figure 7.7, Appendix.

### **5.4 Test 2b – DHW Dynamic Tapping at 60 °C**

- 5.4.1 The maximum and minimum temperatures of  $t_{32}$  were 56.3 °C and 36.2 °C respectively.
- 5.4.2 The plot of the key metrics of the duration of Test 2b is displayed in Figure 7.8, Appendix.

### **5.5 Test 3a & 3c – Low Flow DHW at 70 °C**

- 5.5.1 The appliance has passed the requirements of the Low Flow at 70 °C, Test 3a of the BESA Test Regime as:
- 5.5.2 The domestic hot water output temperature,  $t_{32}$  did not exceed 65 °C for more than 10 seconds, and,
- 5.5.3 The appliance did not maintain the DHW output temperature,  $t_{32}$  at  $55 \pm 3$  °C during the last 60 seconds of the test.
- 5.5.4 The maximum and minimum temperatures of  $t_{32}$  were 65.0 °C and 47.6 °C respectively.
- 5.5.5 As the appliance did not maintain a stable flow temperature at 1.2 l/min, the appliance was retested as test 3c at the manufacturers declared low flow rate which was 2.2 l/min.
- 5.5.6 At the manufacturers low flow rate of 2.2l/min the appliance did maintain the DHW output temperature  $t_{32}$  at  $55 \pm 3$  °C during the last 60 seconds of the test.
- 5.5.7 The plot of the key metrics of the duration of Test 3a is displayed in Figure 7.9, Appendix.
- 5.5.8 The plot of the key metrics of the duration of Test 3c is displayed in Figure 7.11, Appendix.

### **5.6 Test 3b & 3d – Low Flow DHW at 60 °C**

- 5.6.1 The appliance did not maintain stable flow temperatures during Low Flow at 60 °C, Test 3b of the BESA Test Regime.
- 5.6.2 The appliance was retested as test 3d at the manufacturers declared low flow rate which was 2.2 l/min, the appliance was then seen to maintain DHW output temperature  $t_{32}$  at 50°C during the last 60 seconds of the test.
- 5.6.3 The plot of the key metrics of the duration of Test 3b is displayed in Figure 7.10, Appendix. Test 3d is displayed in Figure 7.12, Appendix.

## 5.7 Test 4a – Keep-warm at 70 °C

- 5.7.1 The appliance has passed the requirements of the Keep-warm at 70 °C, Test 4a of the BESA Test Regime as:
- 5.7.2 This is a valid keep warm operation based on 5a response time criteria, see 5.9.3.
- 5.7.3 The appliance is performing keep-warm cycling as the primary flow temperature,  $t_{11}$  varies by more than  $\pm 3$  °C during the final 3 hours of the test. Please see BESA HIU Standard technical note TN-018 Version 1 for a more detailed definition of cyclical data.
- 5.7.4 The average heat load on the primary side  $P_1$  is 59 W.
- 5.7.5 The average electrical consumption was 2.25 W.
- 5.7.6 The average primary flow  $q_1$  over the 8 hours test was 5.0 l/hr.
- 5.7.7 The Keep-warm control was set to on.
- 5.7.8 The plot of the key metrics of the duration of Test 4a is displayed in Figure 7.13, Appendix.

## 5.8 Test 4b – Keep-Warm at 60 °C

- 5.8.1 The appliance has passed the requirements of the Keep-warm at 60 °C, Test 4b of the BESA Test Regime as:
- 5.8.2 This is a valid keep warm operation based on 5b response time criteria, see 5.10.1.
- 5.8.3 The appliance is performing keep-warm cycling as the primary flow temperature,  $t_{11}$  varies by more than  $\pm 3$  °C during the final 3 hours of the test. Please see BESA HIU Standard technical note TN-018 Version 1 for a more detailed definition of cyclical data.
- 5.8.4 The average heat load on the primary side  $P_1$  is 60 W.
- 5.8.5 The average primary flow  $q_1$  over the 8 hours test was 7.2 l/hr.
- 5.8.6 The average electrical consumption was 2.24 W.
- 5.8.7 The Keep-warm control was set to on.
- 5.8.8 The plot of the key metrics of the duration of Test 4b is displayed in Figure 7.14, Appendix.

## 5.9 Test 5a – DHW Response Time at 70 °C

- 5.9.1 The appliance has passed the requirements of DHW Response Time at 70 °C, Test 5a of the BESA Test Regime as:
- 5.9.2 The domestic hot water output temperature,  $t_{32}$  did not exceed 65 °C for more than 10 seconds.
- 5.9.3 The DHW response time for  $t_{32}$  to reach 45 °C (and not subsequently drop below 42 °C) was 11 seconds; therefore this is a valid keep warm.
- 5.9.4 The plot of the key metrics of the duration of Test 5a is displayed in Figure 7.15, Appendix.

## 5.10 Test 5b – DHW Response Time at 60 °C

- 5.10.1 The DHW response time for  $t_{32}$  to reach 45 °C (and not subsequently drop below 42 °C) was 14 seconds; therefore this is a valid keep warm.
- 5.10.2 The plot of the key metrics of the duration of Test 5b is displayed in Figure 7.16, Appendix.

## 5.11 Overall Scaling Risk Assessment

- 5.11.1 If any of the below factors occur, then the risk of scaling of the DHW plate in hard water areas increases.

**Table 5.2 - Overall Scaling Risk Assessment**

<i>HIU has a TMV or TRV on the output of the DHW plate heat exchanger.</i>	No	
<b>Test Designation</b>	<b>2a</b>	<b>3a</b>
<i><math>t_{32}</math> above 60°C for more than 5 seconds</i>	Yes	Yes
<i><math>t_{12}</math> exceeds 55°C at any point of the test</i>	No	No
<b>Test Designation</b>	<b>4a</b>	<b>4b</b>
<i><math>t_{12}</math> exceeds 50°C at any time</i>	Yes	No



## 5.12 VWART Calculations

- 5.12.1 The Volume Weighted Average Return Temperatures (VWART) have been calculated as stipulated in the BESA UK HIU Test Regime document. The calculated VWART values for both the high temperature and low temperature tests described in this report are given below in Table 5.3 and Table 5.4 respectively.

**Table 5.3 – High Temperature VWART Calculations**

Description	Symbol	Value	Unit
Annual Heating Period percentage	SH <sub>PROP</sub>	6.0	%
Annual Non-Heating Period percentage	NSH <sub>PROP</sub>	94.0	%
Space Heating Volume Weighted Return Temperature	VWART <sub>SH</sub>	45	°C
DHW Volume Weighted Return Temperature	VWART <sub>DHW</sub>	20	°C
Keep Warm Volume Weighed Return Temperature	VWART <sub>KWM</sub>	43	°C
Annual Volume Weighted Return Temperature for Heating Period	VWART <sub>HEAT</sub>	44	°C
Annual Volume Weighted Return Temperature for Non-Heating	VWART <sub>NONHEAT</sub>	34	°C
Total Annual Volume Weighted Return Temperature	VWART <sub>OVERALL</sub>	35	°C

**Table 5.4 – Low Temperature VWART Calculations**

Description	Symbol	Value	Unit
Annual Heating Period percentage	SH <sub>PROP</sub>	7.0	%
Annual Non-Heating Period percentage	NSH <sub>PROP</sub>	93.0	%
Space Heating Volume Weighted Return Temperature	VWART <sub>SH</sub>	36	°C
DHW Volume Weighted Return Temperature	VWART <sub>DHW</sub>	20	°C
Keep Warm Volume Weighed Return Temperature	VWART <sub>KWM</sub>	43	°C
Annual Volume Weighted Return Temperature for Heating Period	VWART <sub>HEAT</sub>	36	°C
Annual Volume Weighted Return Temperature for Non-Heating	VWART <sub>NONHEAT</sub>	35	°C
Total Annual Volume Weighted Return Temperature	VWART <sub>OVERALL</sub>	35	°C

## 6 CONCLUSIONS

6.1.1 The appliance has passed the performance requirements of the BESA HIU Test Regime.

## **7 APPENDIX A**

### **7.1 Key Metric Plots**

- 7.1.1 The graphical plots of the key metrics of the tests described in this report are given in this section.

GRAPHICAL PLOTS START ON NEXT PAGE

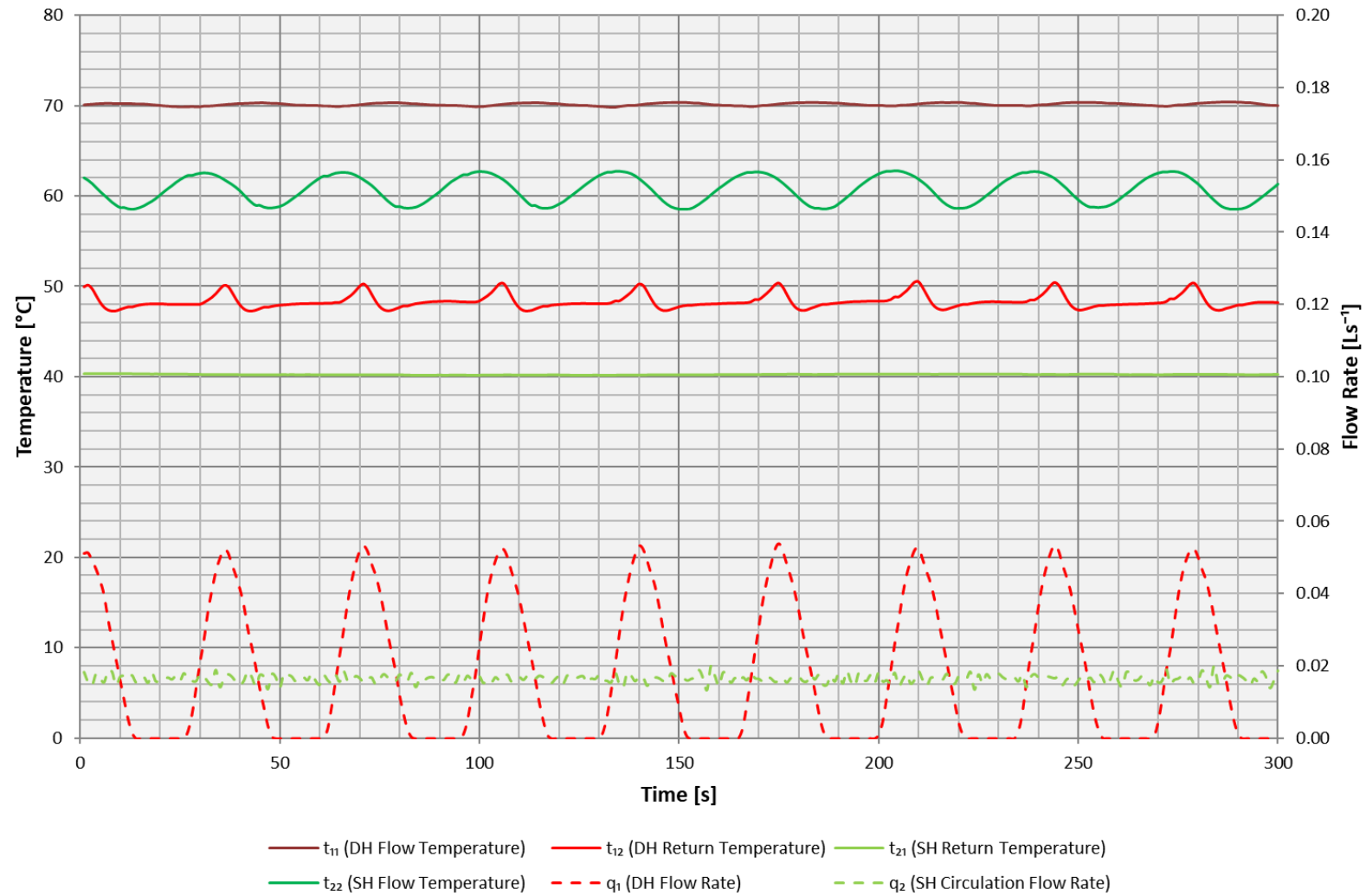


Figure 7.1 - Test 1a – Result from [E4522-1A POD i505](#) – Space Heating 1 kW at 70 °C

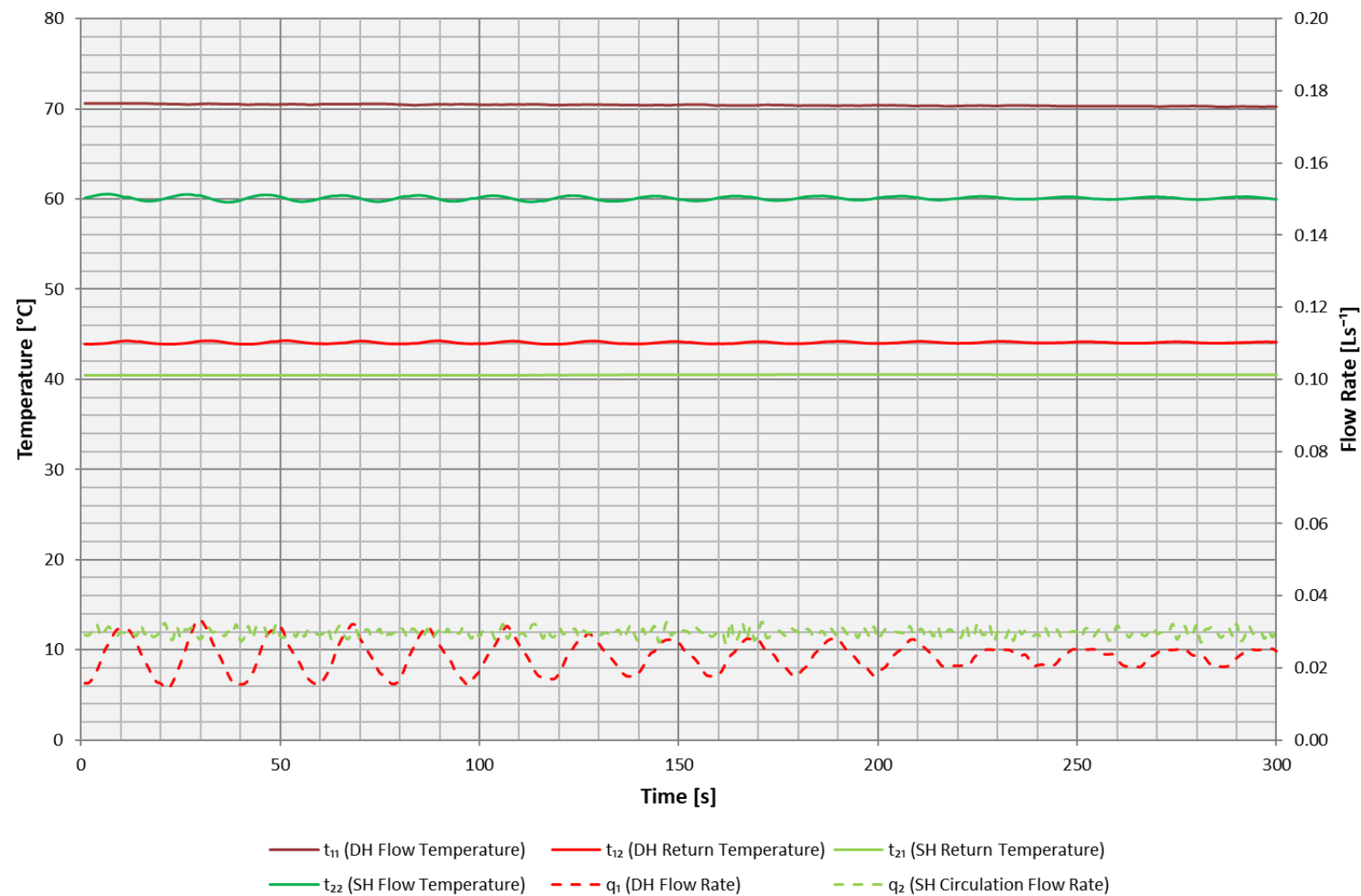


Figure 7.2 - Test 1b - Result from [E4522-1A POD i505](#) – Space Heating 2 kW at 70 °C

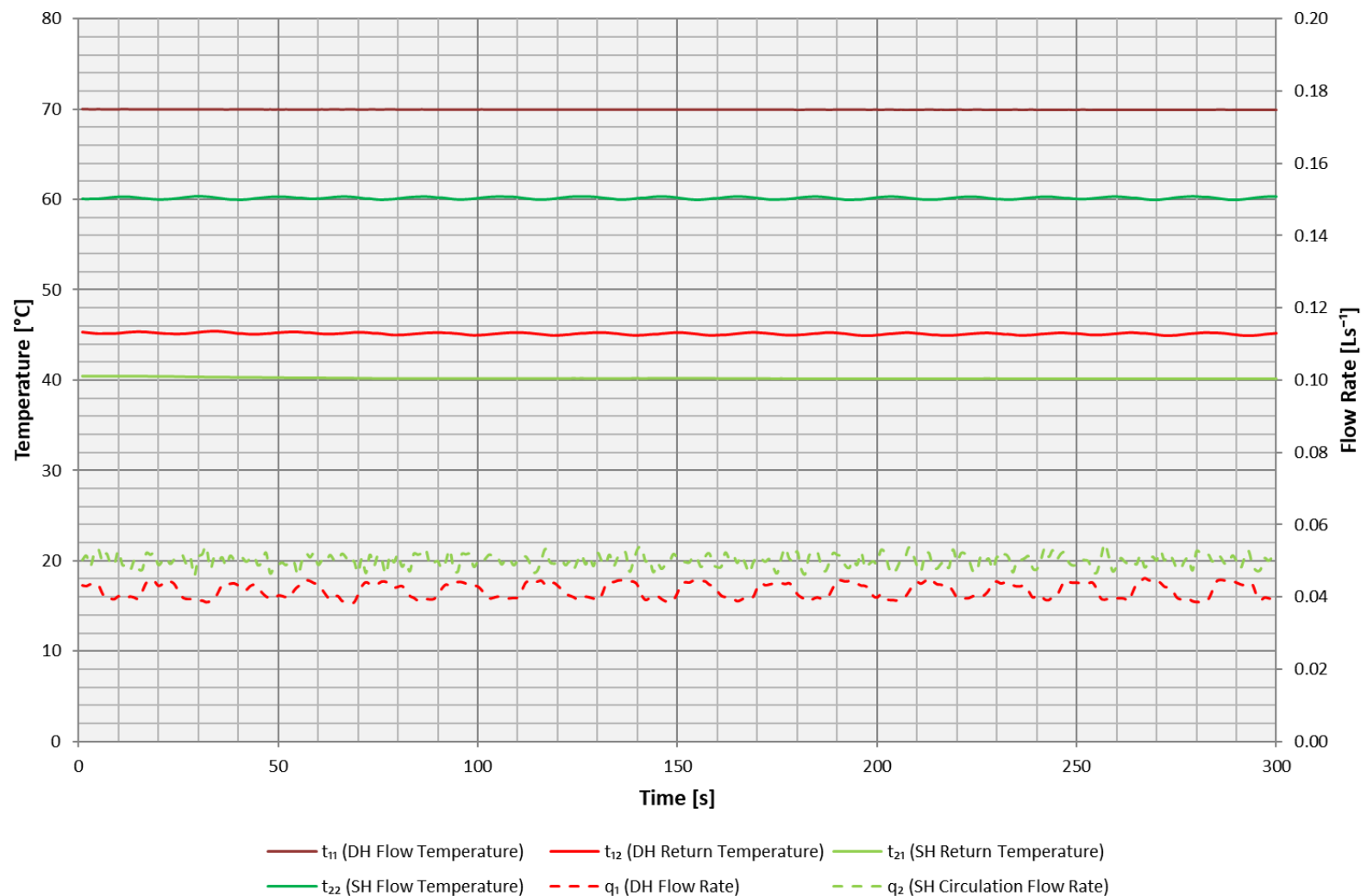


Figure 7.3 - Test 1c - Result from [E4522-1A POD i505](#) – Space Heating 4 kW at 70 °C

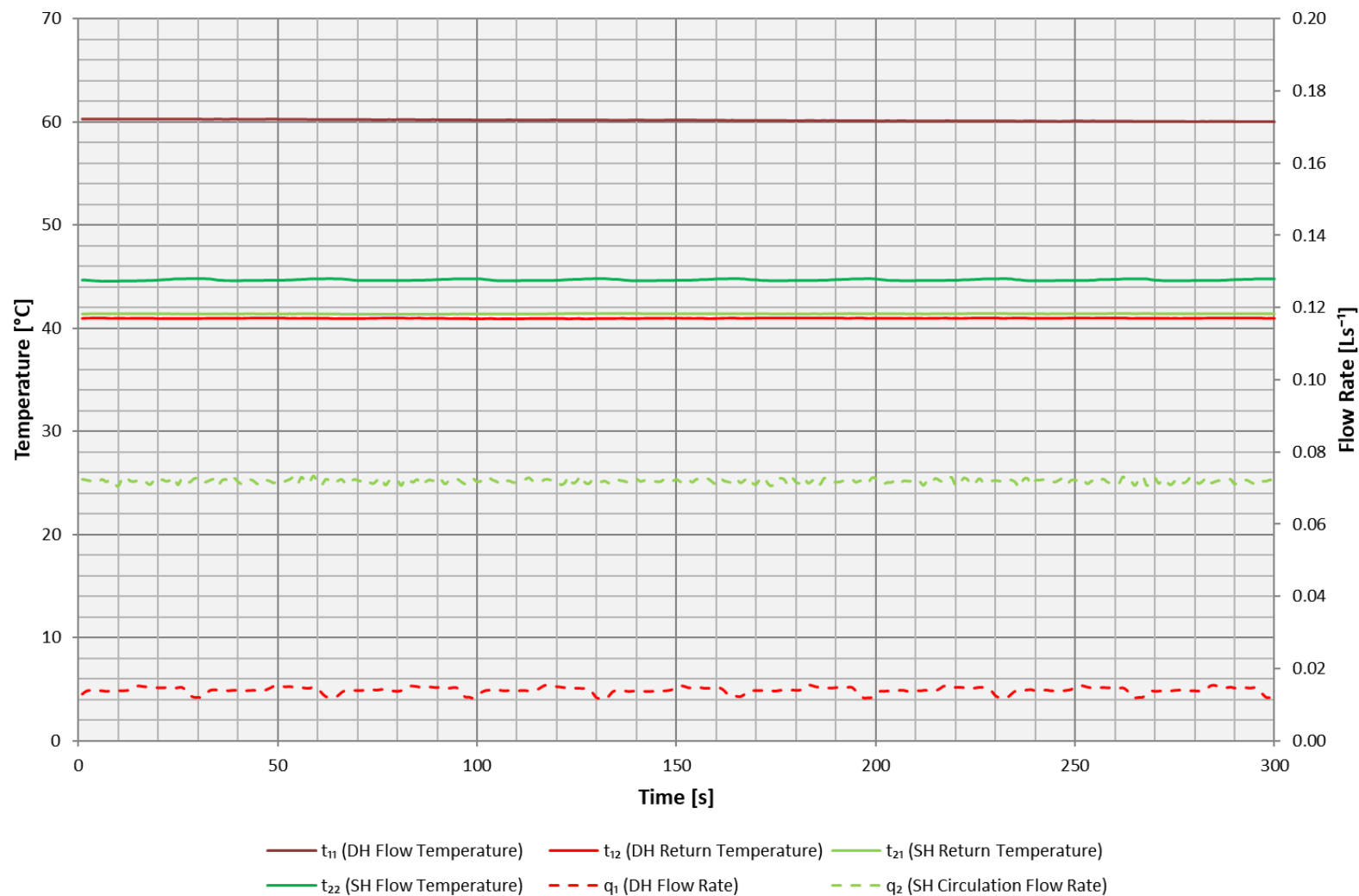
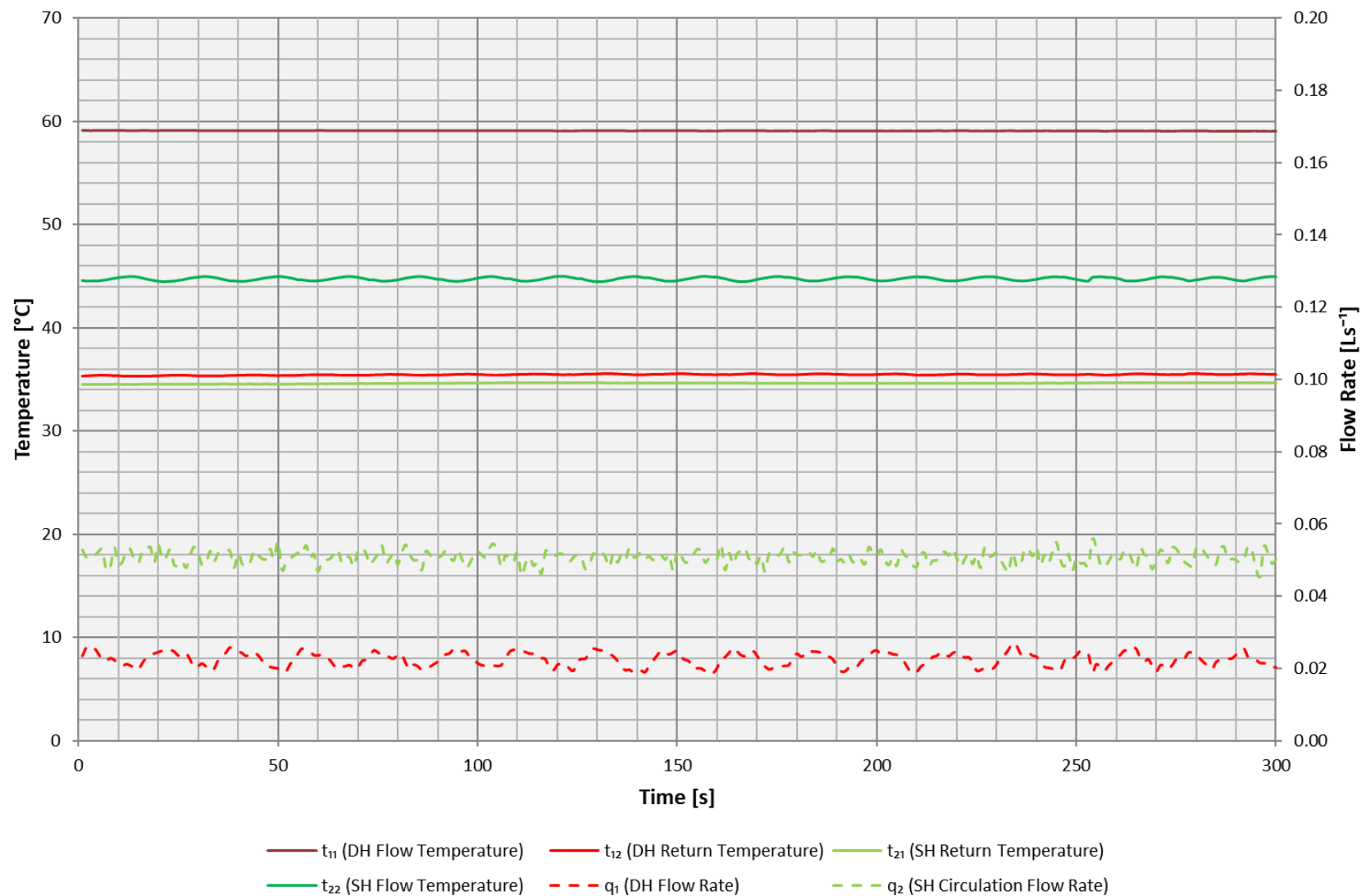


Figure 7.4 - Test 1d - Result from [E4522-1A POD i505](#) – Space Heating 1 kW at 60 °C



**Figure 7.5 - Test 1e - Result from [E4522-1A POD i505](#) – Space Heating 2 kW at 60 °C**



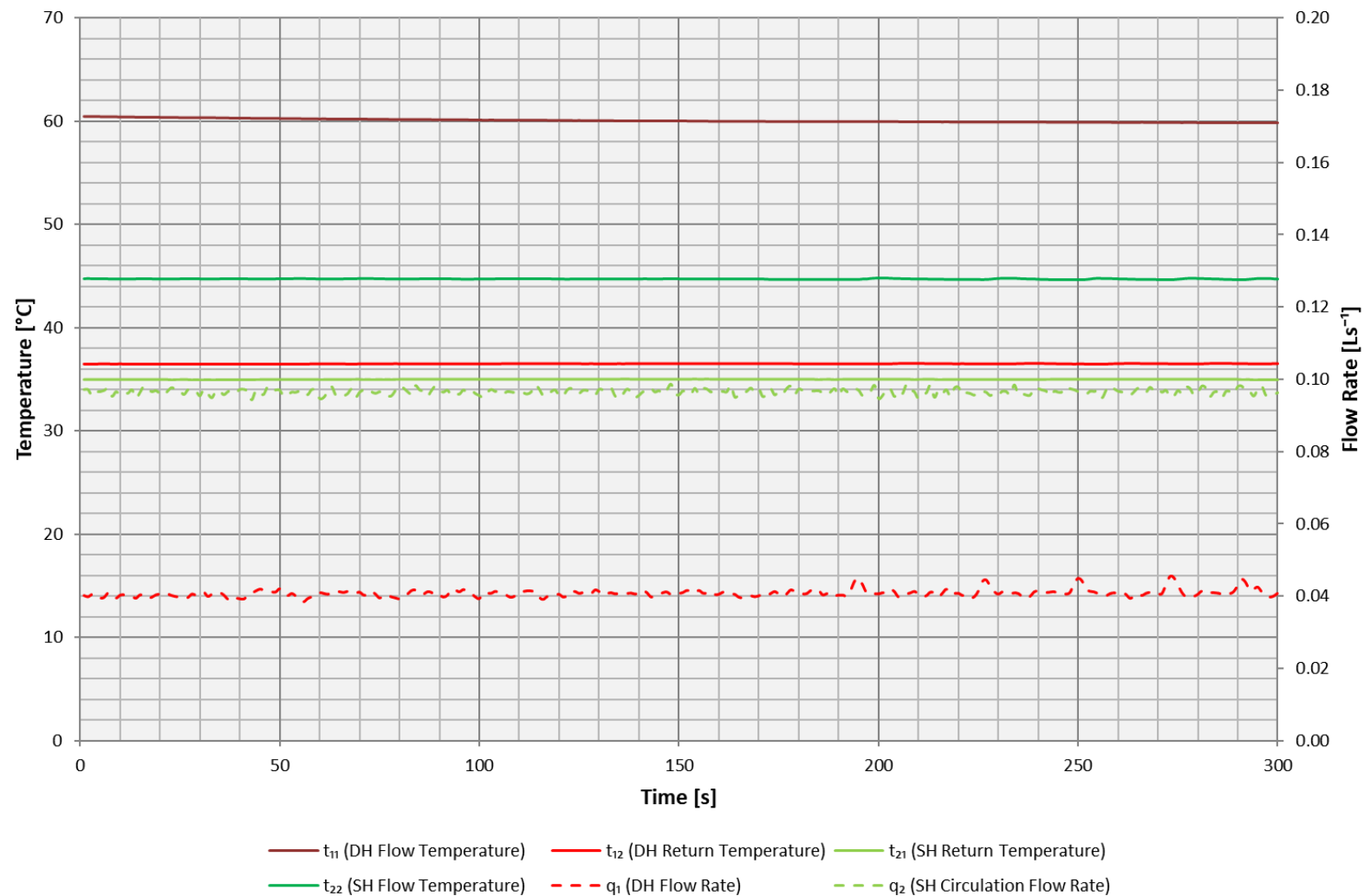


Figure 7.6 - Test 1f - Result from [E4522-1A POD i505](#) – Space Heating 4 kW at 60 °C

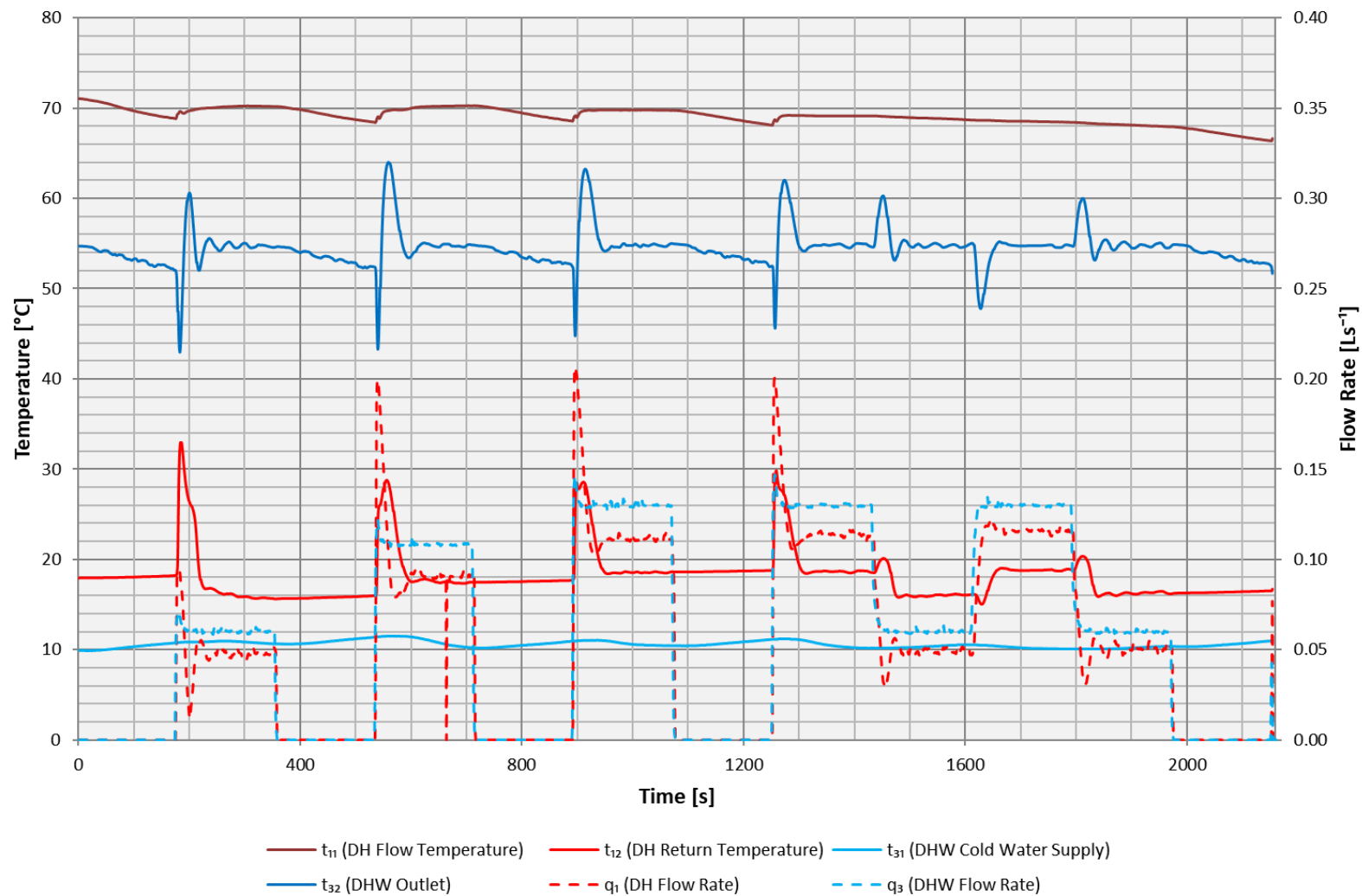


Figure 7.7 - Test 2a – DHW only at 70 °C

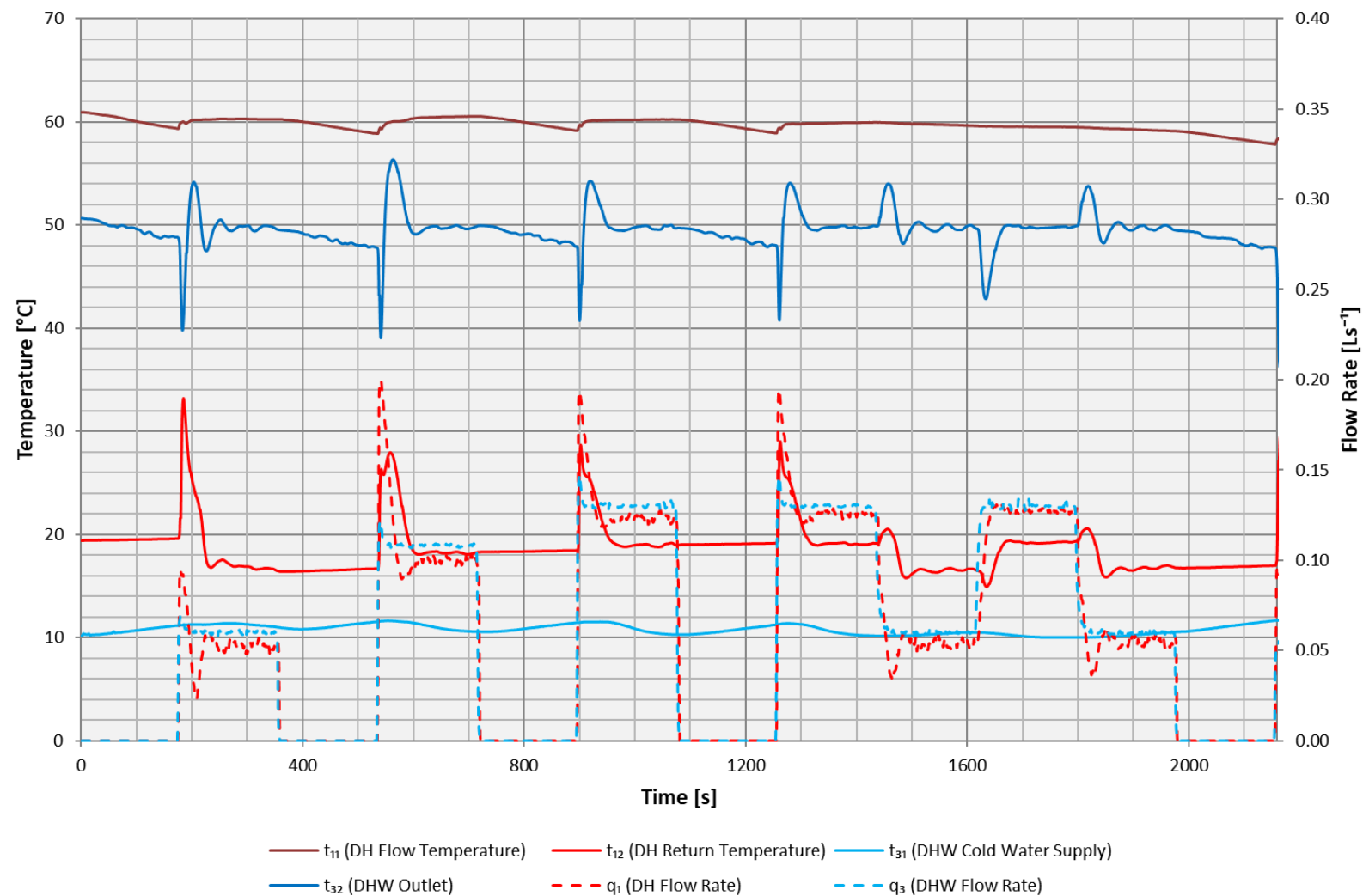


Figure 7.8 - Test 2b – DHW only at 60 °C

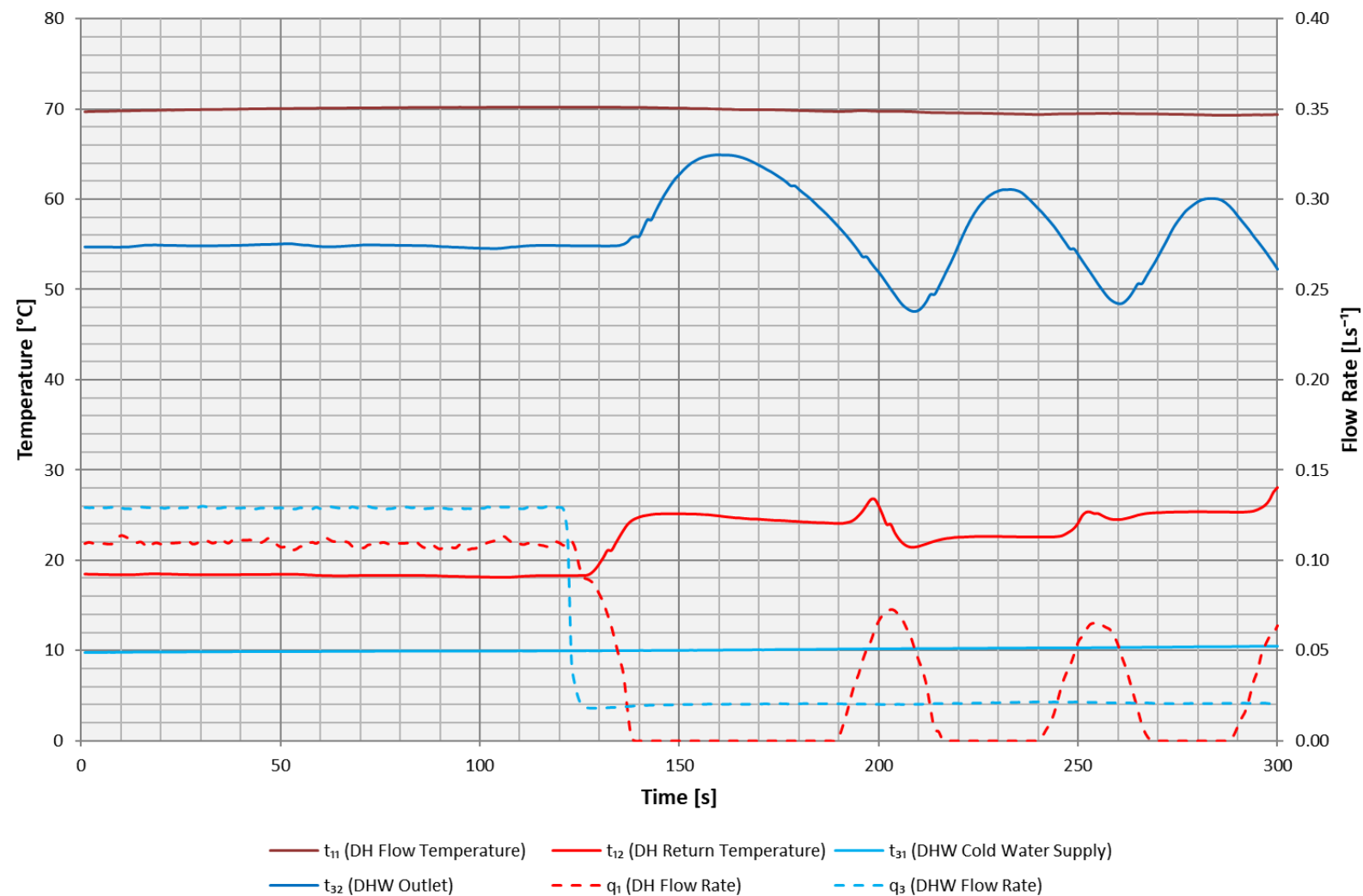


Figure 7.9 - Test 3a – Low Flow DHW at 70 °C

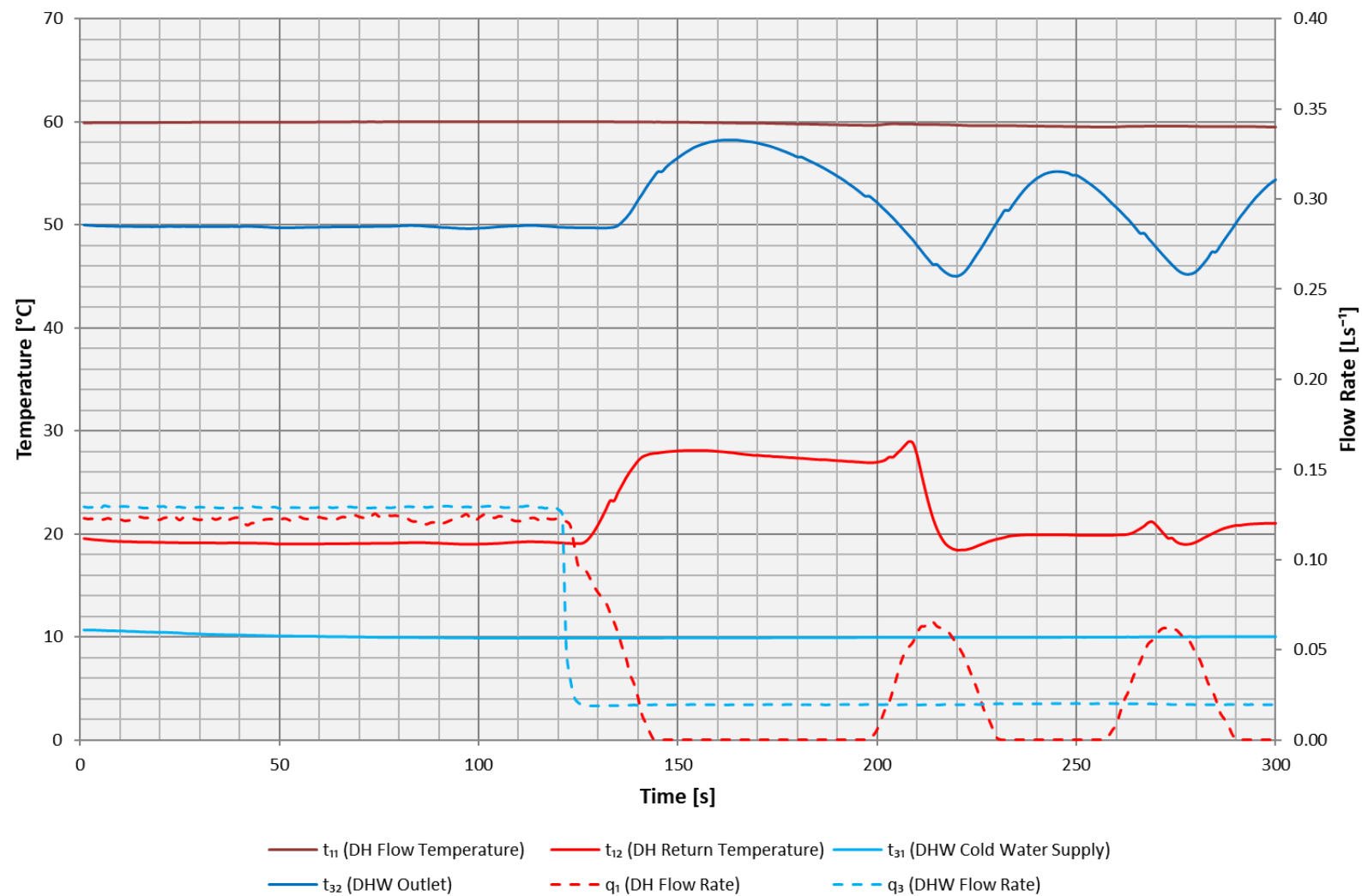
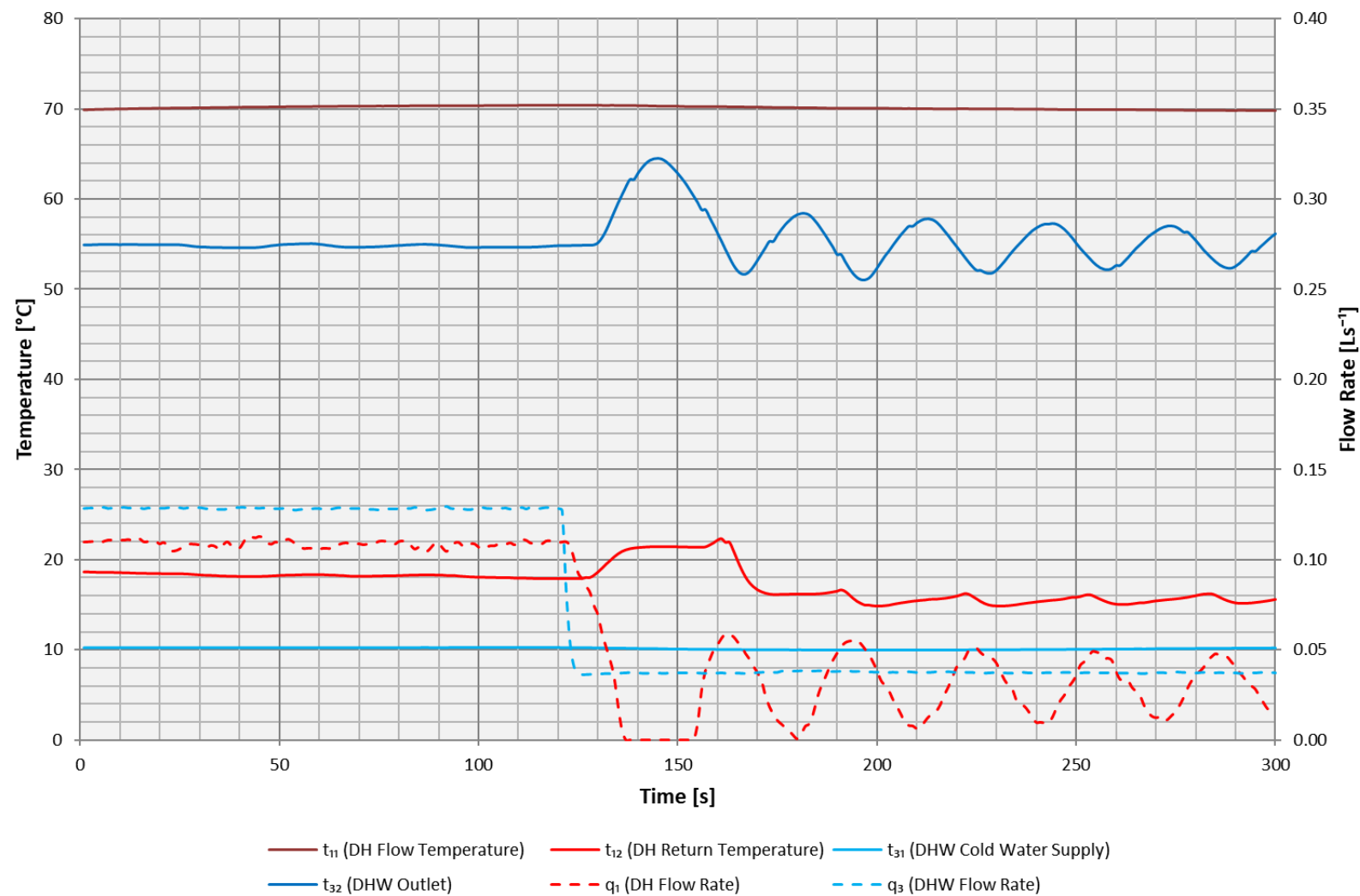
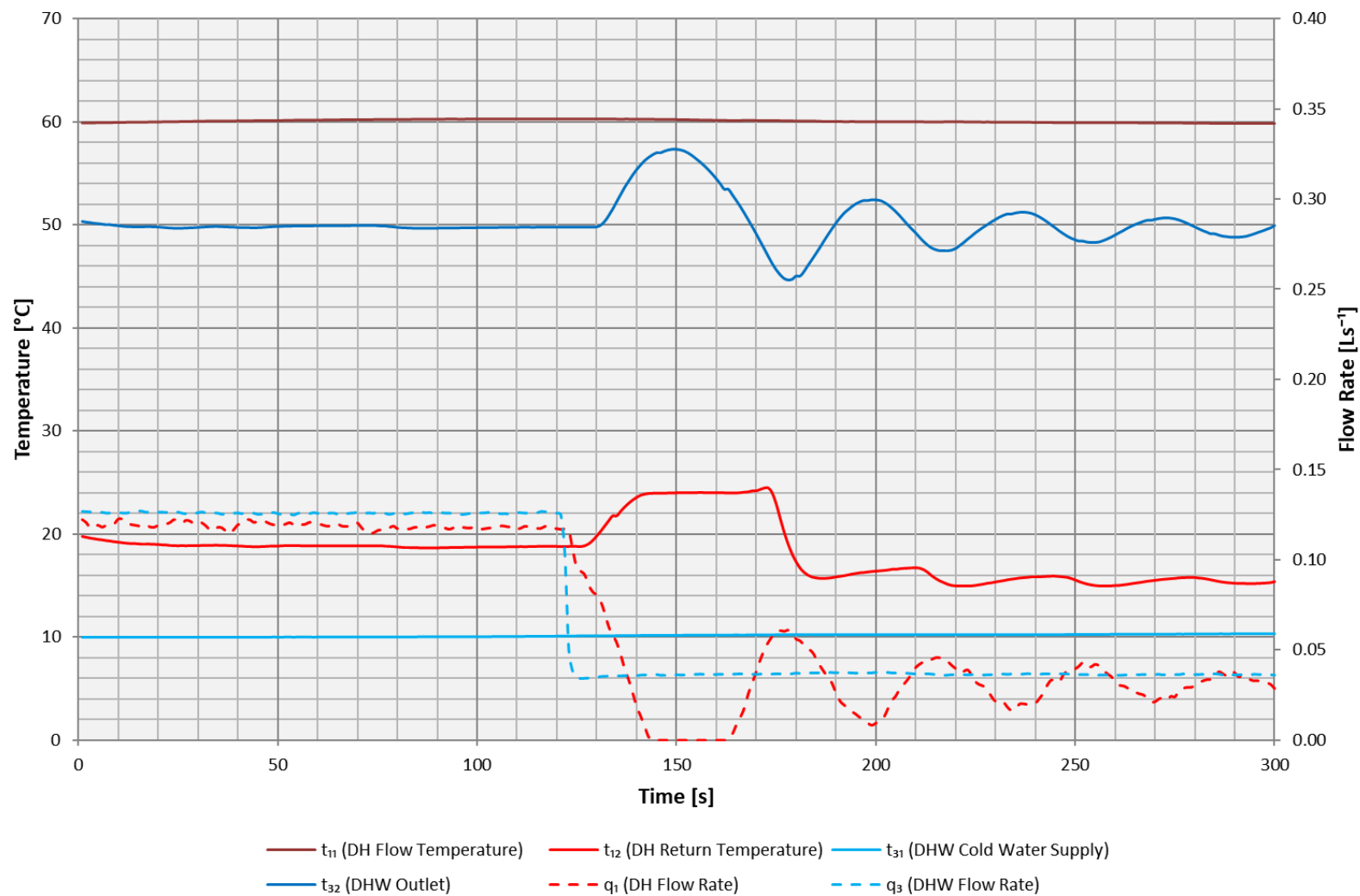


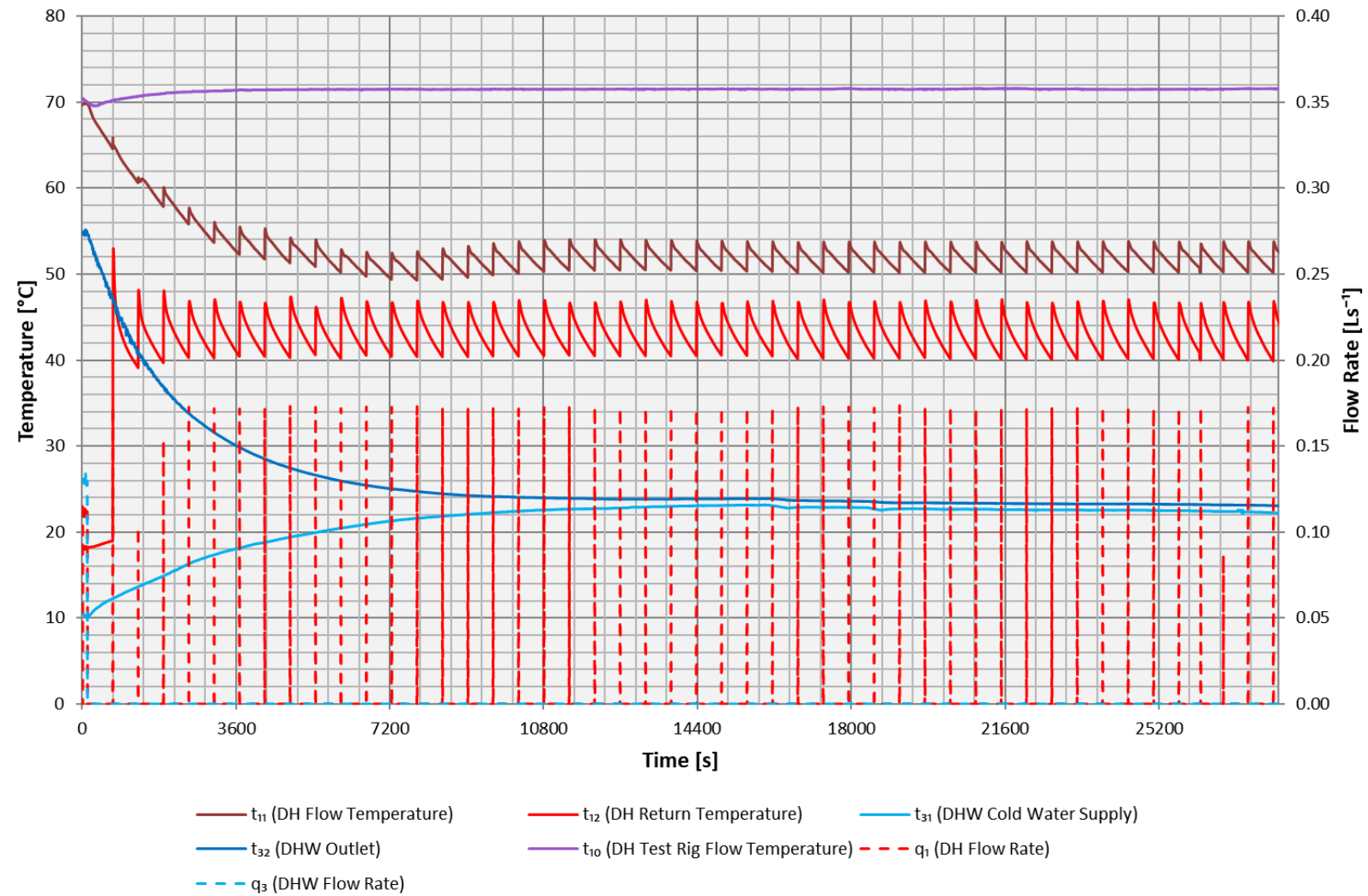
Figure 7.10 - Test 3b – Low Flow DHW at 60 °C



**Figure 7.11 - Test 3c – Manufacturers Declared Low Flow DHW at 70 °C**



**Figure 7.12 - Test 3d – Manufacturers Declared Low Flow DHW at 60 °C**



**Figure 7.13 - Test 4a – Keep-warm at 70 °C**



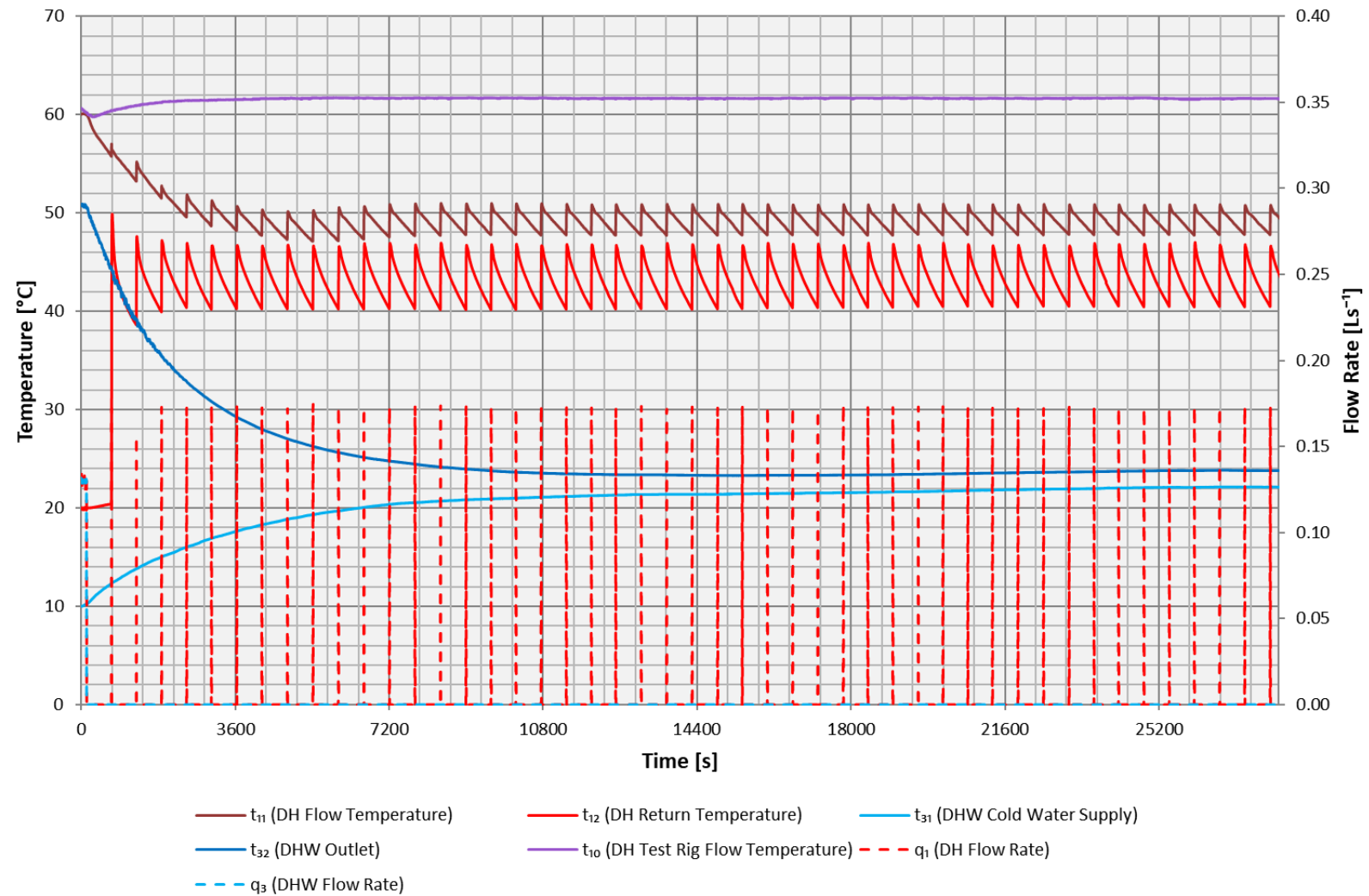


Figure 7.14 - Test 4b – Keep-warm at 60 °C

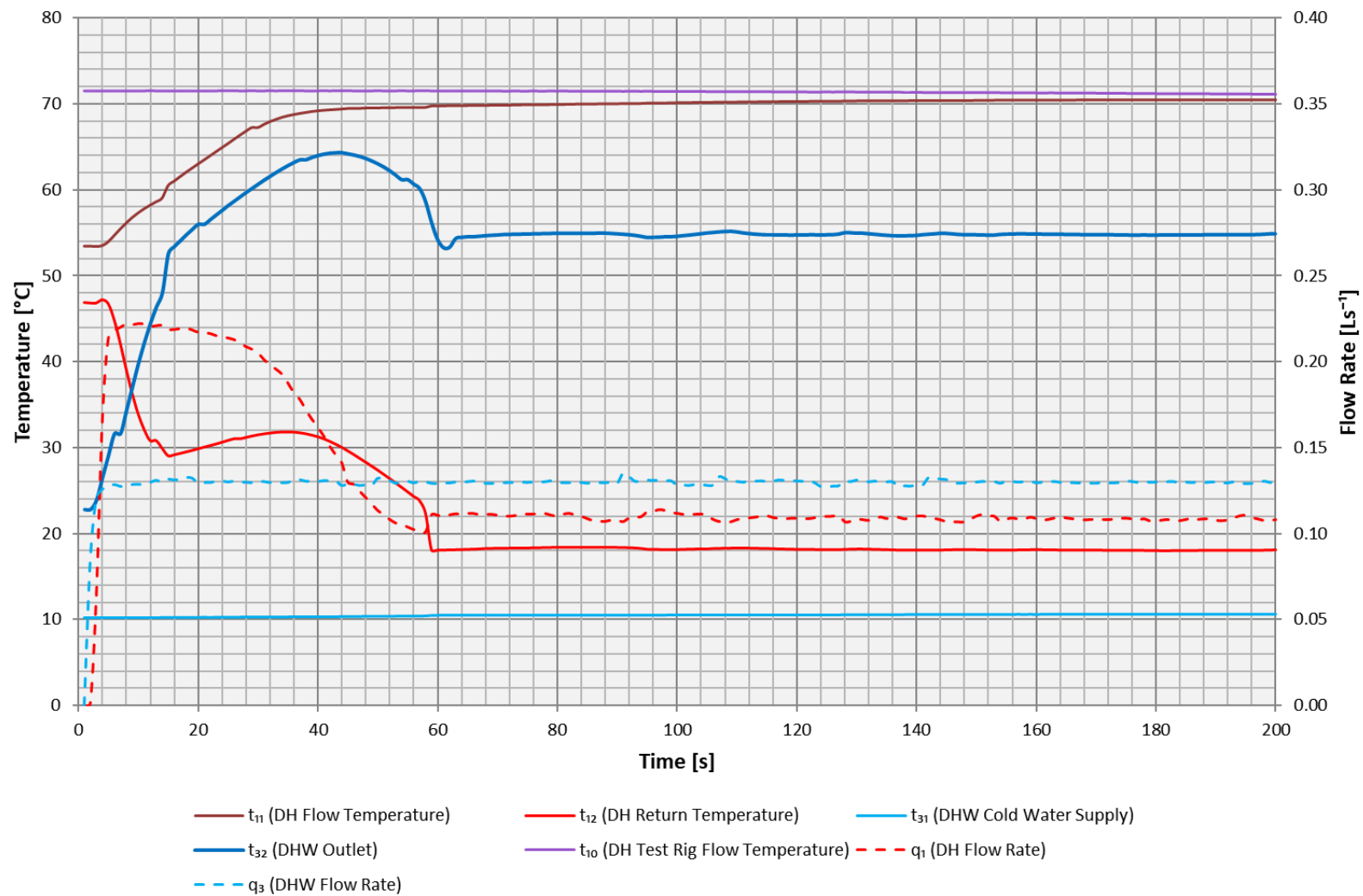


Figure 7.15 - Test 5a – DHW Response Time at 70 °C

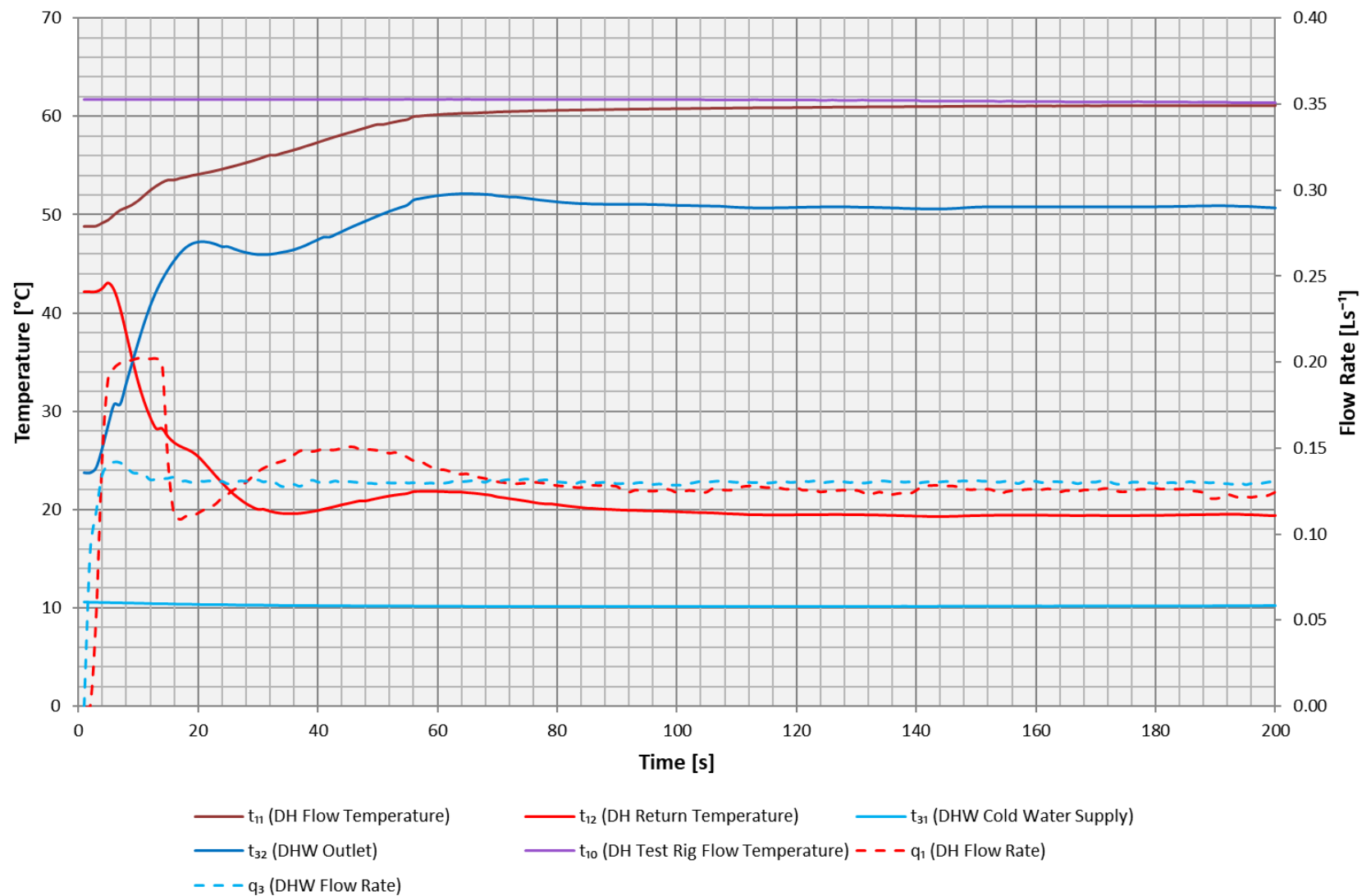


Figure 7.16 - Test 5b – DHW Response Time at 60 °C

## **7.2 Key Metric and VWARD Summary**

- 7.2.1 The summary tables of the key metrics and VWARDS of the tests described in this report are given in this section.

SUMMARY TABLES START ON NEXT PAGE



#### VWART Calculation with Keep Warm

Test carried out by Enertek International for High Temperature BESA Tests

Manufacturer: Groupe Atlantic

Model: i605

Serial number: 225241000000003

Calculation performed by S.Broxham of Enertek on: 14/11/2021

Primary Flow Temperature: 70°C  
DHW Setpoint: 55°C  
Space Heating Temperature: 60/40°C

	VWART (°C)	Volume (m3)
DHW	20	24.5
Standby	43	40.4
Space Heating	45	51.5

	VWART with keep warm active	
Period	VWART (°C)	% Time
No Heating	34	94%
Heating	44	6%
Overall	35	

Test Results									
		Primary Power (p1) [W]	Primary flow [m³/hr]	VWART [°C]	Energy Used [kWh]	Annual Operation [Hours]	Volume [m³]	Events [Per Year]	Average duration [Seconds]
1kW Space Heating	1a	1511	0.065	49	105	69.6	4.50	-	-
2kW Space Heating	1b	2533	0.083	44	814	321.2	26.69	-	-
4kW Space Heating	1c	4317	0.150	45	583	135.2	20.26	-	-
DHW Low Flow Rate	2a	11003	0.175	19	691	66.3	11.59	-	-
DHW Medium Flow Rate	2a	19845	0.347	20	301	15.0	5.20	-	-
DHW High Flow Rate	2a	24258	0.423	21	440	18.3	7.75	-	-
DHW Post Low Flow Rate	2a	-	0.000	16	-	-	0.00	10000	30
DHW Post Medium Flow Rate	2a	-	0.000	0	-	-	0.00	660	70
DHW Post High Flow Rate	2a	-	0.000	19	-	-	0.00	300	145
DHW Keep Warm Standby	4a	-	0.005	43	-	8134.5	40.42	-	-

Table 7.1 - Key Metrics of High Temperature Package



### VWART Calculation with Keep Warm

Test carried out by Enertek International for Low Temperature BESA Tests

Manufacturer: Groupe Atlantic

Model: i605

Serial number: 225241000000003

Calculation performed by S.Broxham of Enertek on: 14/11/2021

Primary Flow Temperature: 60°C

DHW Setpoint: 50°C

Space Heating Temperature: 45/35°C

	VWART (°C)	Volume (m3)
DHW	20	30.7
Standby	43	57.8
Space Heating	36	55.8

	VWART with keep warm active	
Period	VWART (°C)	% Time
No Heating	35	93%
Heating	36	7%
Overall	35	

Test Results									
		Power (p1) [W]	Primary flow [m³/hr]	VWART [°C]	Energy Used [kWh]	Annual Operation [Hours]	Volume [m³]	Events [Per Year]	Average duration [Seconds]
1kW Space Heating	1d	1128	0.050	41	112	99.1	5.00	-	-
2kW Space Heating	1e	2222	0.081	35	815	366.8	29.68	-	-
4kW Space Heating	1f	4019	0.147	36	578	143.7	21.08	-	-
DHW Low Flow Rate	2b	9641	0.192	19	688	75.6	14.52	-	-
DHW Medium Flow Rate	2b	17705	0.389	21	299	16.8	6.52	-	-
DHW High Flow Rate	2b	21158	0.460	21	443	21.0	9.65	-	-
DHW Post Low Flow Rate	2b	-	0.000	0	-	-	0.00	10000	30
DHW Post Medium Flow Rate	2b	-	0.000	0	-	-	0.00	660	70
DHW Post High Flow Rate	2b	-	0.000	19	-	-	0.00	300	145
DHW Keep Warm Standby	4b	-	0.007	43	-	8036.9	57.79	-	-

Table 7.2 - Key Metrics of Low Temperature Package

## 8 APPENDIX B

### 8.1 Appliance Documentation

8.1.1 The details of the appliance documentation are given in Table 8.1 below.

**Table 8.1 – Documentation Supplied**

	<b>Component:</b>	<b>Document Submitted (Y/N):</b>	<b>Manufacturer and Type:</b>
1	Space Heating Heat Exchanger	Y	Alfa Laval
2	<b>Domestic Hot Water Heat Exchanger</b>	<b>Y</b>	<b>Alfa Laval</b>
3	Controller for Space Heating	Y	Nordgas (PCB)
4	Control Valve and Actuator for Space Heating	Y	Frese (Optima PICV)
5	Space Heating Strainer	Y	Novasfer A13 R074CA
6	Controller for Domestic Hot Water	Y	Nordgas (PCB)
7	Control Valve and Actuator for Domestic Hot Water	Y	Frese (Optima PICV)
8	Temperature Sensors	Y	Tasseron (SNTC Thermistor)
9	Domestic Hot Water Isolating Valve	Y	Airaga Rubinetterie
10	Primary Side Strainer	N	N/A
11	Drain Valves	Y	CQI Drain Valve G 1/4
12	Vent Valves	Y	CQI Drain Valve G 1/4
13	Circulation Pump set with AAV & PRV	Y	Grundfos
14	Heat Meter	Y	Sycous
15	Domestic Hot Water Flow Sensor	Y	Sika Systemtechnik
16	Pipes	Y	Copper
17	Connections	Y	
18	Joints	Y	
19	Gaskets	Y	Reinz Dichtungs
20	Expansion Vessel	Y	Winkelman
21	Insulation	Y	Expanded Polypropylene
22	Pressure Sensors	N	N/A
A1	'O' Ring	Y	Superior Seals
A2	Commissioning Guide.	Y	User Instructions/ Installation Guide
A3	Operation guides with a function description / description of operation and care instructions as suited to the intended user category.	Y	User Instructions/ Installation Guide
A4	Declaration of Conformity for CE-marked HIUs.	Y	
A5	Full parameter list for electrically controlled HIUs.	Y	
A6	Maximum primary static operating differential pressure.	Y	
A7	Deactivation procedure of the internal SH pump.	Y	
	Software / Firmware	Y	V32_12
	Model Name and Type Number	Y	IDEAL POD i605
	Serial Number	Y	225241000000003

## 8.2 Appliance Photographs



Figure 8.1 – Photograph of Appliance [Case Fitted]



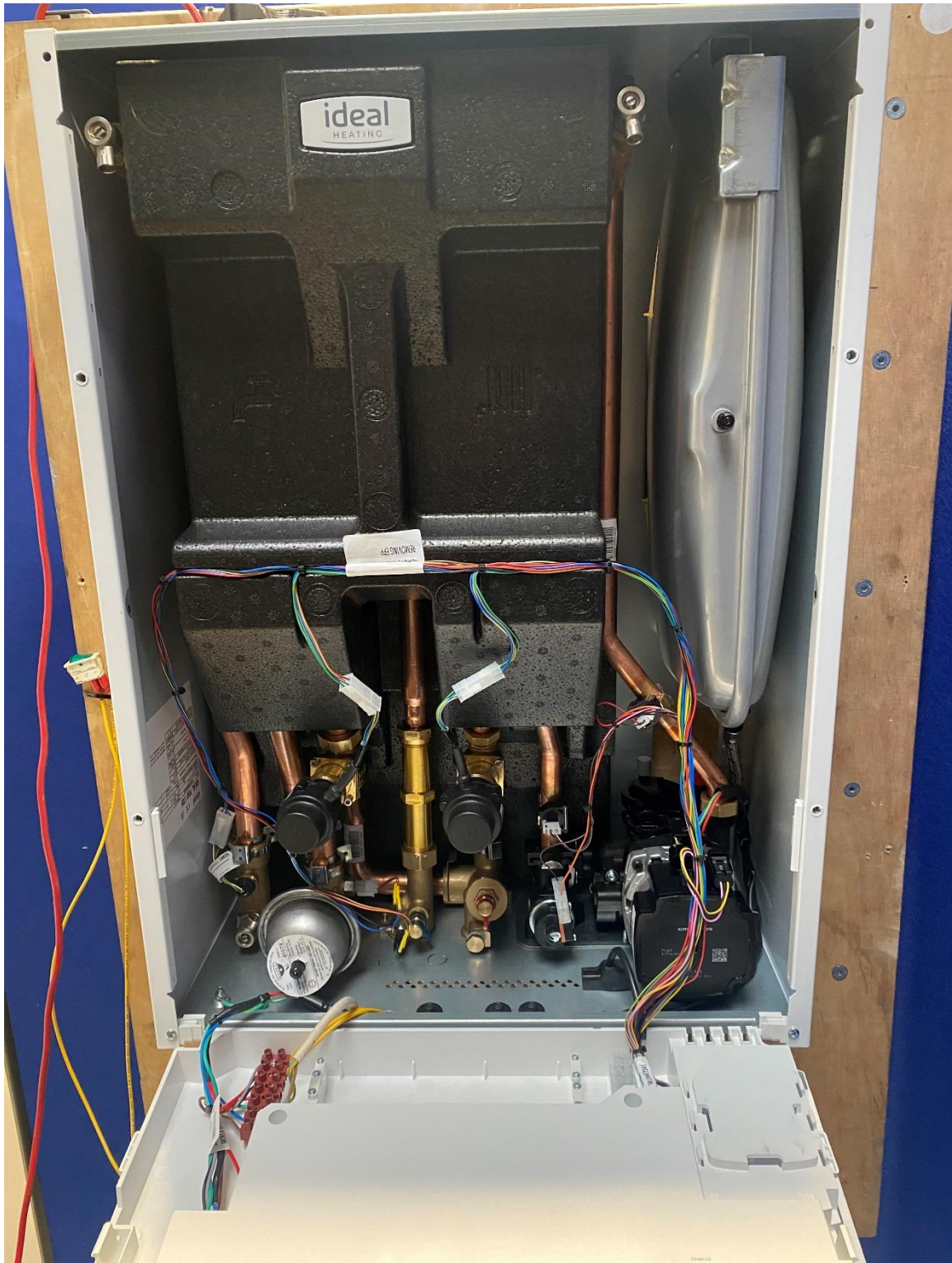






Figure 8.2 – Photograph of Appliance [Case Removed]



**IDEAL POD i605**






<b>AFU</b> 22524100000003		30/11/21	
<b>ELECTRICAL SUPPLY</b>			
<b>FUSED AT</b>	3A	<b>I.P.</b>	20
<b>POWER CONSUMPTION (MAX)</b>		53.1 W	
<b>MAXIMUM PRIMARY PRESSURE</b>		16 Bar	
<b>MAXIMUM PRIMARY DIFFERENTIAL</b>		600kPa	
<b>MAXIMUM OPERATING TEMP</b>		85 C	
<b>PRODUCT TYPE</b>		INDIRECT	
<b>OPERATING WATER PRESSURE</b>		<b>MIN</b>	<b>MAX</b>
CH (PMS), Bar (kPa)		0.5 (50)	2.5 (250)
DHW (PMW), Bar (kPa)		0.5 (50)	10.0 (1000)
<b>DHW NOMINAL RATE 'D' = (l/min)</b>		2	19.4
<b>COUNTRIES OF DESTINATION</b>		GB, IE	

**MADE IN THE UK BY IDEAL BOILERS LTD,**  
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**EAST YORKSHIRE, HU5 4JN**

**HEATING DATA**

<b>HEAT INPUT "Q" =</b>		
	<b>GROSS kW</b>	
	<b>MIN</b>	<b>MAX</b>
CH	1	5
DHW	5	60



224416 A02

Figure 8.3 – Appliance Data Label

### 8.3 Calibrations and Uncertainties

1.1.3 A list of equipment, their calibrations and uncertainties are given in table 8.8 below.

**Table 8.2 - EIL Equipment Calibration and Uncertainties**

Equipment Name	ID Number	Calibration Certificate	Measurement Uncertainty $K=2 \frac{U}{\sqrt{20}}$	Units	Calibration Date	Calibration Due
Flow Meter [Primary Flow Rate]	FM 601	K48376FW1S2	±0.0004	l/s	07/07/2021	07/2022
Flow Meter [DHW Flow Rate]	FM 602	K48378FW	±0.00305	l/s	07/07/2021	07/2022
Flow Meter [SH Flow Rate]	FM 603	K48377FW	±0.04871	l/s	06/07/2021	07/2022
Flow Meter [DHW Flow Rate]	FM 605	K48375FW	±0.00576	l/s	05/07/2021	07/2022
Pressure Transducer [Primary Supply]	PT 086	K48379P	±6.91	kPa	05/07/2021	07/2022
Pressure Transducer [Primary Return]	PT 085	K48384P	±8.54	kPa	05/07/2021	07/2022
Pressure Transducer [DHW Output Pressure]	PT 083	K48380P	±21.27	kPa	05/07/2021	07/2022
Pressure Transducer [DHW Cold Water Supply]	PT 084	K48383P2	±9.21	kPa	20/07/2021	07/2022
Pressure Transducer [SH Flow]	PT 087	K48382P	±7.10	kPa	05/07/2021	07/2022
Pressure Transducer [SH Return]	PT 088	K48381P	±15.24	kPa	05/07/2021	07/2022
PRT Probe [Primary Supply Temp]	PRT 4709	443851	±0.6	°C	10/07/2021	07/2022
PRT Probe [Primary Return Temp]	PRT 4708	443851	±0.6	°C	10/07/2021	07/2022
PRT Probe [DHW Output Temp]	PRT 4711	443852	±0.6	°C	10/07/2021	07/2022
PRT Probe [Cold Water Supply Temp]	PRT 4710	443852	±1.91	°C	10/07/2021	07/2022
PRT Probe [SH Supply Temp]	PRT 4707	443851	±0.57	°C	10/07/2021	07/2022
PRT Probe [SH Return Temp]	PRT 4706	443851	±1.06	°C	10/07/2021	07/2022

Equipment Name	ID Number	Calibration Certificate	Measurement Uncertainty $K=2 \frac{U}{\sqrt{20}}$	Units	Calibration Date	Calibration Due
Pressure Transducer [Static Pressure Test]	PT 090	U100553-19	±50	kPa	21/11/2019	20/11/2021
Power Meter [Electrical Consumption]	PM1022	U103585-20	±1.03	W	28/07/2021	09/2021
Software	VERSION – LabVIEW, Version 5, Service pack 1					

Report Issue No	Reason for Report Update
1	Original Issue 09/12/2021
2	DHW variant added to title. 14/01/2022

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