BESA HIU Test Report

Guildford Indirect HIU

Carried out for

Herz Valves UK Ltd.

Report 100154/1

Compiled by Colin Judd

20 March 2019

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BESA HIU Test Report

Guildford Indirect HIU

Carried out for: Herz Valves UK Ltd.
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Contract: Report 100154/1

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QUALITY ASSURANCE

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1 INTRODUCTION

BSRIA carried out a series of tests on one Heat Interface Unit (HIU), the Guildford Indirect HIU, manufactured by Herz Valves UK Ltd. Testing was carried out in accordance with the UK HIU Test Regime, October 2018. The test method covers testing one HIU at a primary inlet temperature of 70°C and 60°C. The HIU was a combined low temperature hot water (LTHW) and domestic hot water (DHW) unit.

This report is based on one sample of the above-mentioned product. Testing was carried out during January and February 2019. Charts of outputs obtained from this series of tests are shown in Appendix A of this report.

2 ITEM RECEIVED FOR TEST

The HIU received for testing was a Herz Valves UK Ltd. Guildford Indirect HIU. This was a combined LTHW and DHW unit. The HIU was designed for both wet radiator systems and underfloor heating (UFH) systems. The test regime requires that the HIU is tested at two primary inlet temperatures, 70°C for wet radiator systems and 60°C for UFH systems. Table 1 gives details of the HIU tested.

Table 1 Manufacturer supplied data

Description	Data
Serial Number	1-4022-14-180301-01
Height	1010 mm (top entry option 1010mm)
Width	606 mm (top entry option 674mm)
Depth	190 mm (top entry option 252mm)
Total unit weight	40 kg
Total unit weight (top entry option)	48 kg
Maximum DHW output	55 kW (manufacturer supplied data)
Maximum central heating output	15 kW (manufacturer supplied data)
Maximum primary supply temperature	90°C
Maximum DHW temperature	55°C
Recommended minimum DP	50 kPa
Maximum working pressure primary side	16 bar
Maximum differential pressure primary side	4 bar
Maximum working pressure DHW side	10 bar
Minimum dynamic cold water pressure for maximum output	2.5 bar
Safety relief valve setting secondary heating side	3 bar
Expansion vessel capacity	8 litres
Ball valve connections	22mm compression (15mm adapter available)
Safety relief valve connection	18mm (copper adapter available)
Electrical power supply voltage	230 V
Frequency	50 Hz
Maximum power consumption	40 W

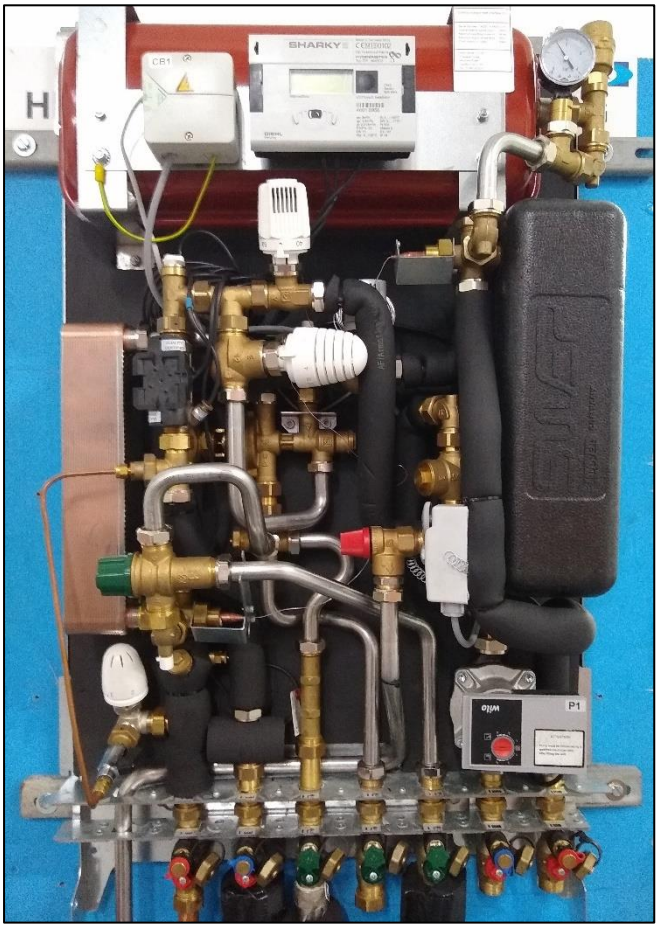
Table 2 gives a component list for the HIU. All necessary documentation was supplied with the HIU.

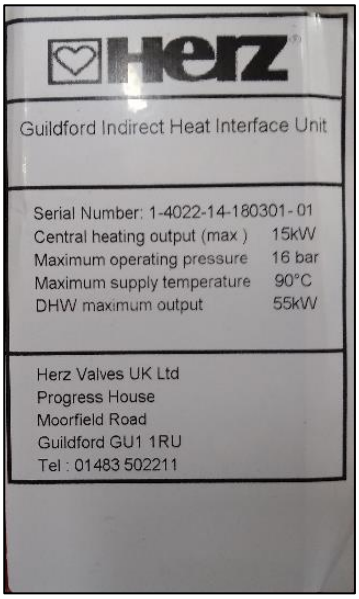
Table 2 HIU Component list

Description	Part No	Manufacturer
Automatic air vent	2630	Herz
Pressure gauge	NG50x4bar	JAKO GmbH
Thermostatic head with contact sensor 40-70°C	7421	Herz
Thermostatic valve	TS-90	Herz
Actuator NC 230V	7708	Herz
Zone valve kvs 1.5	TS-E	Herz
Space heating heat exchanger	E8LASx20	SWEP
Thermostatic Head with contact sensor	9421	Herz
Thermostatic valve	TS-E	Herz
Secondary strainer 0.5 mm mesh	4111	Herz
Temperature safety switch for UFH	GAT/7C1	Afriso
Pressure relief safety valve 3 bar	2612	Herz
Secondary heating circulating pump	RS 15/6 RKA	Wilo
Ball valve red handle	12420	Herz
Ball valve green handle	22420	Herz
Drain valve	0276	Herz
Drain valve (blue test point)	028421	Herz
Drain valve (red test point)	028422	Herz
Check valve	CV18 / DN15	NEOPERL
Optional differential pressure control valve (not fitted on test object)	4002 (kvs 2.66)	Herz
Primary circulation bypass isolation valve	4018	Herz
Primary circulation bypass valve	TS-90-3D	Herz
Return temperature limiter head	9201	Herz
Primary strainer 0.5mm mesh	4111	Herz
Manual air vent	624819	Herz
Tempering valve	7766	Herz
20 l/min flow limiter	Type A	NEOPERL
DHW heat exchanger	EBLASx42	SWEP
Optional heat meter	Sharky 775 – DN15 (kvs 5.48)	Diehl
PTC valve with priority	400860	Herz
Manual air vent standard C air plug	F10714	Simplex
Electrical terminal box	49090202	Spelsberg
Expansion vessel 8 litres	RN8	Winkelmann
HIU insulation	AF-13MM/E	Armaflex
Pipe insulation	AF-1-108-A	Armaflex
Pipes 18 mm x 1 mm stainless steel grade 1.4401	(ASTM 316)	Herz
Gaskets	KLINGERsil-C4400	Klinger
Flat seals	EPDM 80ShA	Bode Dynamic
Connections	DZR Brass	Herz

Figure 1 shows the Guildford Indirect HIU installed in the test rig with the cover removed. A photograph of the name plate is also included.

Figure 1 Guildford Indirect HIU installed in the test rig





3 APPROACH

3.1 ABBREVIATIONS

The abbreviations given in Table 3 are used throughout this report.

Table 3 Abbreviations used

Abbreviation	Parameter	Units
DH	District Heating	
SH	Space Heating	
CWS	Cold Water Supply	
P_1	Heat load – primary side	[kW]
P_2	Heat load – space heating system	[kW]
P_3	Heat load – domestic hot water	[kW]
t_{10}	Temperature at DH supply upstream of 9m HIU supply pipework	[°C]
t_{11}	Temperature – primary side flow connection	[°C]
t_{12}	Temperature – primary side return connection	[°C]
t_{21}	Temperature – space heating system return connection	[°C]
t_{22}	Temperature – space heating system flow connection	[°C]
t_{31}	Temperature – cold water supply	[°C]
t_{32}	Temperature – domestic hot water flow from HIU	[°C]
q_1	Volume flow – primary side	[$l.s^{-1}$]
q_2	Volume flow – space heating system	[$l.s^{-1}$]
q_3	Volume flow – domestic hot water	[$l.s^{-1}$]
Δp_1	Primary pressure drop across entire HIU unit	[bar]
Δp_2	Pressure drop – space heating system across HIU	[bar]
Δp_3	Pressure drop – domestic hot water across HIU	[bar]
$VWART_{DHW}$	DHW Volume Weighted Average Return Temperature	[°C]
$VWART_{SH}$	Space Heating Volume Weighted Average Return Temperature	[°C]
$VWART_{KWM}$	Keep-warm Volume Weighted Average Return Temperature	[°C]
$VWART_{HEAT}$	Annual Volume Weighted Average Return Temperature for Heating Period	[°C]
$VWART_{NONHEAT}$	Annual Volume Weighted Average Return Temperature for Non-Heating	[°C]
$VWART_{HIU}$	Total Annual Volume Weighted Return Temperature	[°C]
SH_{PROP}	Annual Heating Period	-
NSH_{PROP}	Annual Non-Space Heating Period	-
DH	District Heating (primary) circuit	
SH	Space Heating circuit	
CWS	Cold Water Supply	
DHW	Domestic Hot Water	-
TMV	Thermostatic Mixing Valve	-
TRV	Temperature Regulating Valve	-
UFH	Under Floor Heating	-

3.2 INSTRUMENTATION USED

Table 4 shows details of the instrumentation used for the tests.

Table 4 Instrumentation used

Instrument	Manufacturer	Range	Units	ID No.	Calibration Due
Keysight logging system	Keysight	N/A	N/A	1595	N/A
Platinum Resistance Thermometers (PRTs)	Anville Sensors Ltd	-10 – 95	°C	1596	01-06-19
Static pressure transducer Primary circuit for all tests	Fuji Electric	0 – 10	Bar	1592	26-06-19
Static pressure transducer Secondary circuit for all tests	Fuji Electric	0 – 10	Bar	1593	25-06-19
ET7026 logging system	IPC	-	-	1685	N/A
Platinum Resistance Thermometers (PRTs)* Used for measuring the inlet/outlet parameters during the testing	TC Ltd	1 – 90	°C	1685	05-11-18
Platinum Resistance Thermometer (PRT)	Anville Sensors Ltd	1 – 90	°C	1685	05-11-18
Flowmeter – Primary circuit Space heating tests – (1a – 1e)	Siemens	0 – 0.07	l.s-1	2961	09-01-20
Flowmeter – Primary circuit Space heating tests – (1f)	Siemens	0 – 0.5	l.s-1	1544	13-06-19
Flowmeter – Secondary circuit Space heating tests – (1a – 1e)	Siemens	0 – 0.07	l.s-1	1678	28-06-19
Flowmeter – Primary circuit Dynamic tests – (2a, 2b, 3a,3b) DHW response time tests – (5a,5b)	Siemens	0 – 0.5	l.s-1	1544	13-06-19
Flowmeter – Secondary circuit Dynamic tests – (2a, 2b, 3a,3b) DHW response time tests – (5a,5b)	Siemens	0 – 0.5	l.s-1	1545	08-05-19
Flowmeter – Primary circuit Keep warm tests (4a, 4b)	Siemens	0 – 0.07	l.s-1	1678	28-06-19
Flowmeter – Secondary circuit Keep warm tests (4a, 4b)	Siemens	0 – 0.5	l.s-1	1545	08-05-19
Differential pressure transducer Primary circuit for all tests	Fuji Electric	0 – 200	kPa	2065	07-01-20
Differential pressure transducer Secondary circuit for all tests	Fuji Electric	0 – 200	kPa	1591	22-06-19
Digital pressure gauge	Keller	0 – 30	barg	202437	08-01-20
Stopwatch	RS	3,603.02	Secs	183	29-08-19
Tape measure	Stanley	1,000	mm	683	31-03-19

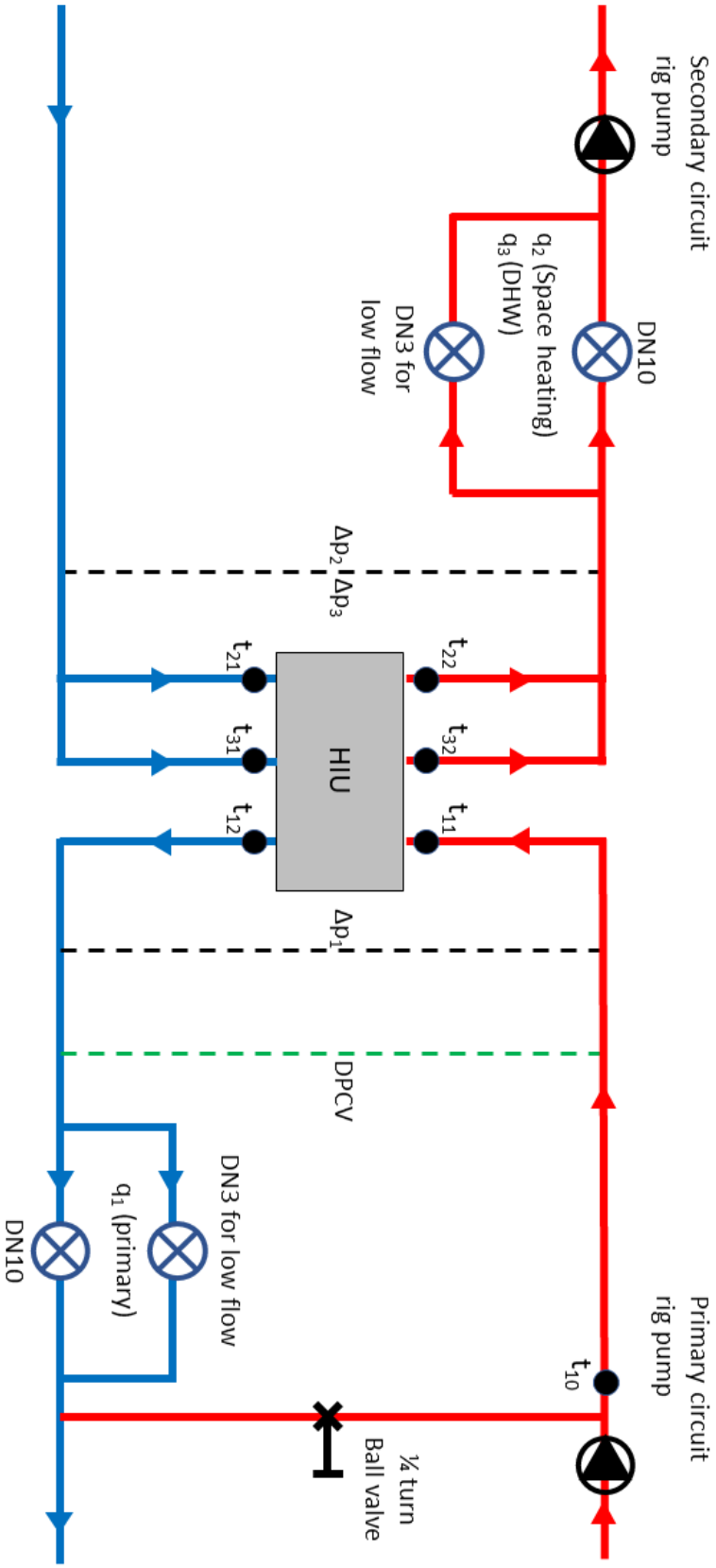
*The time constant for these temperature sensors was ≤ 1.5 s.

The calibration certificates for all the instrumentation used during this series of tests are available on request from BSRIA (test@BSRIA.co.uk).

4 APPROACH

Figure 2 shows a schematic of the test rig layout.

Figure 2 Schematic of the test rig layout.



4.1 UNCERTAINTY BUDGET

The uncertainty of measurement given in the test regime is as follows:

Parameter	Required Uncertainty	BSRIA Uncertainty
Static pressure	±10 kPa	±0.65 kPa
Differential pressure, district heating	*Not supplied*	±0.06 kPa
Differential pressure, domestic hot water	±1 kPa	±0.06 kPa
Differential pressure, space heating	±1 kPa	±0.06 kPa
Temperature	±0.1°C	±0.020°C
Volume flow (≥ 0.06 l/s)	±1.5%	0.0012 l/s
Volume flow (< 0.06 l/s)	To be specified in conjunction with each measurement	0.0006 l/s

The uncertainty of the instrumentation used was calculated according to M3003 – The Expression of Uncertainty and Confidence in Measurement. All the instrumentation used in this series of tests was within the required uncertainty quoted above.

4.2 TESTS 1A TO 1F

Once the rig was running, the space heating tests were allowed to stabilise at the required power output for the particular test. Once stable conditions had been achieved, the test was logged at a rate of 1 Hz (i.e. 1 second) for a minimum period of 300 seconds.

4.3 TESTS 2A AND 2B

Prior to the test being carried out, the rig was running at the required stable conditions for a minimum of 120 seconds. After this period, the DHW draw off test was carried out as per the flow regime specified in the test method. The flow rates were controlled using a manifold of three control valves set to the correct flows. The data was logged at a rate of 1 Hz.

4.4 TESTS 3A AND 3B

Prior to the test being carried out, the rig was running at the required stable conditions for a minimum of 120 seconds. After this period, the DHW flow was reduced to 0.02 l/s and logged for 180 seconds at a rate of 1 Hz.

4.5 TESTS 4A AND 4B

Prior to the test being carried out, the rig was running at the required stable conditions for a minimum of 120 seconds. After this period, the DHW flow was turned off and left for a minimum of 8 hours to establish “keep warm” conditions. During this test, the primary flow was diverted through a DN3 flowmeter so that the trickle flow could be measured. The data was logged at a rate of 1 Hz throughout the duration of the 8-hour test period.

4.6 TEST 5A AND 5B

These tests were carried out while the HIU was still in “keep warm” mode after the 8-hour test. With the data still being logged at a rate of 1 Hz, the DHW flow was immediately brought back to 0.13 l/s.

4.7 TEST SET UP

Table 5 shows the setup of the tests as given in the test regime.

Table 5 Test setup as given in the test regime

Test No	Test	static pressure on return	dP across HIU	Primary flow temp	Hot water setpoint	DHW flow rate	DHW power	space heat output	space heat flow temp	space heat return temp
		bar	bar	°C	°C	l/s	kW	kW	°C	°C
			dP_1	t_{11}	t_{32}	q_3	P_3	P_2	t_{22}	t_{21}
Static tests										
0a	Static pressure test (same static pressure on both flow and return connections)	1.43 times rated value		70	50	-	-	-	n/a	n/a
1a	Space Heating 1 kW	3.0	0.5	70	55	-	-	1	60	40
1b	Space Heating 2 kW	3.0	0.5	70	55	-	-	2	60	40
1c	Space Heating 4 kW	3.0	0.5	70	55	-	-	4	60	40
1d	Space Heating 1 kW	3.0	0.5	60	50	-	-	1	45	35
1e	Space Heating 2 kW	3.0	0.5	60	50	-	-	2	45	35
1f	Space Heating 4 kW	3.0	0.5	60	50	-	-	4	45	35
Dynamic tests										
2a	DHW only DH 70°C flow	3.0	0.5	70	55	see DHW test profile	see DHW test profile	-	60	-
2b	DHW only DH 60°C flow	3.0	0.5	60	50			-	45	-
3a	Low flow DHW, DH 70°C flow	3.0	0.5	70	55	0.02	Record value	-	60	-
3b	Low flow DHW, DH 60°C flow	3.0	0.5	60	50	0.02	Record value	-	45	-
4a	Keep-warm, DH 70°C flow	3.0	0.5	70	55	0	0	-	60	-
4b	Keep-warm, DH 60°C flow	3.0	0.5	60	50	0	0	-	45	-
5a	DHW response time	3.0	0.5	70	55	0.13	Record value	-	60	-
5b	DHW response time	3.0	0.5	60	50	0.13	Record value	-	45	-

Table 6 shows the reporting structure of the tests as given in the test regime. See section 5 for the full test results.

Table 6 Test reporting structure as given in the test regime

Test	Description	Reporting	Pass/Fail
Static Tests			
0	Pressure tests	Pass/Fail as to whether HIU manages pressure test without leaks or damage.	Pass
1a	Space Heating 1 kW, 60/40°C secondary	t_{11}-primary flow temperature t_{12}-primary return temperature. Plot of key metrics over duration of test. **Note:** Outputs used as input data to 'High Temperature' Space Heating Volume Weighted Average Return Temperature calculation.	N/A
1b	Space Heating 2 kW, 60/40°C secondary		N/A
1c	Space Heating 4 kW, 60/40°C secondary		N/A
1d	Space Heating 1 kW, 45/35°C secondary	t_{11}-primary flow temperature t_{12}-primary return temperature Plot of key metrics over duration of test. **Note:** Outputs used as input data to 'Low Temperature' Space Heating Volume Weighted Average Return Temperature calculation.	N/A
1e	Space Heating 2 kW, 45/35°C secondary		N/A
1f	Space Heating 4 kW, 45/35°C secondary		N/A
Dynamic Tests			
2a	DHW only, DH 70°C flow; 55°C DHW	Pass/Fail on DHW (at t_{32}) exceeding 65.0°C (to 1 decimal point) for more than 10 consecutive seconds. State the maximum and minimum DHW temperatures over the period of the test when there is a DHW flow. Assessment of scaling risk as per criteria detailed in 2.26. **Note:** Outputs used as input data to 'High Temperature' Domestic Hot Water Weighted Average Return Temperature calculation. Plot t_{32}, t_{31}, q_3, t_{12} q_1	Pass
2b	DHW only, DH 60°C flow; 50°C DHW	State the maximum and minimum DHW temperatures over the period of the test when there is a DHW flow. Plot t_{32}, t_{31}, q_3, t_{12} q_1 **Note:** Outputs used as input data to 'Low Temperature' Domestic Hot Water Weighted Average Return Temperature calculation.	N/A
3a	Low flow DHW, DH 70°C flow; 55°C DHW	Pass/Fail on DHW (at t_{32}) exceeding 65.0°C (1 decimal place) for more than 10 consecutive seconds. Comment on ability to deliver DHW at low flow based on DHW temperature reaching at least 45.0°C (1 decimal place) at the end of the 180 second period of low flow DHW. Comment on ability to deliver stable DHW flow temperature (at t32) , defined as ability to maintain 55.0 +/-3.0°C (1 decimal place) during the last 60 seconds of the test. Maximum temperature achieved and +/-°C variance around 55.0°C (1 decimal place) to be stated. Assessment of scaling risk as per criteria detailed in 2.26. Plot of key metrics for 60 seconds of 0.13 l/s flow and the subsequent 180 seconds of 0.02 l/s DHW flow.	Pass

Test	Description	Reporting	Pass/Fail
3b	Low flow DHW, DH 60°C flow; 50°C DHW	Comment on ability to deliver DHW at low flow rate based on DHW temperature reaching at least 45°C (one decimal place) at the end of the 180 second period of low flow DHW. Comment on ability to deliver stable DHW flow temperature (at t32), defined as ability to maintain 50.0 +/-3°C (1 decimal place) during the last 60 seconds of the test. Maximum temperature achieved and +/-°C variance around 55.0°C (1 decimal place) to be stated. Plot of key metrics for 60 seconds of 0.13 l/s flow and the subsequent 180 seconds of 0.02 l/s DHW flow. Maximum temperature achieved and +/-°C variance around 50.0°C (1 decimal place) to be stated.	N/A
4a	Keep-warm, DH 70°C flow; 55°C DHW	Assessment of whether valid keep-warm operation, based on 5a response time criteria: Pass / Fail. Observation on the operation of the HIU during keep-warm. Assessment of scaling risk, based on duration of temperatures in excess of 55.0°C (one decimal place). Plot temperature t10. Comment on HIU keep-warm controls options. Plot of key metrics over duration of test. State average heat load for the duration of the test. State average primary flowrate for the duration of the test. **Note:** Outputs used as input data to 'Low Temperature' Keep-warm Volume Weighted Average Return Temperature calculation.	Pass
4b	Keep-warm, DH 60°C flow; 50°C DHW	Assessment of whether valid keep-warm operation, based on 5b response time criteria: Pass / Fail. Observation on the operation of the HIU during keep-warm. Assessment of scaling risk, based on duration of temperatures in excess of 55.0°C (one decimal place). Plot temperature t10. Comment on HIU keep-warm controls options. Plot of key metrics over duration of test. State average heat load for the duration of the test. State average primary flowrate for the duration of the test. **Note:** Outputs used as input data to 'Low Temperature' Keep-warm Volume Weighted Average Return Temperature calculation.	Pass
5a	DHW response time, DH 70°C flow; 55°C DHW	Pass/Fail on DHW (at t_{32}) exceeding 65.0°C (1 decimal place) for more than 10 consecutive seconds. State time to achieve a DHW temperature 45.0°C (1 decimal place) and not subsequently drop below 42.0°C (1 decimal place).' Plot t_{32}, t_{31}, q_3, t_{12}, q_1 over duration of test.	Pass
5b	DHW response time, DH 60°C flow; 50°C DHW	State time to achieve a DHW temperature 45.0°C (1 decimal place) and not subsequently drop below 42.0°C (1 decimal place). Plot t_{32}, t_{31}, q_3, t_{12}, q_1 over duration of test.	Pass

5 TEST RESULTS

Charts of the key metrics for the thermal tests are given in Appendix A.

5.1 PRESSURE TEST – 0A

The DHW circuit and the space heating circuit were pressurised to 1.5 bar. The primary circuit was pressurised to 1.43 times the rated maximum static pressure of 16 bar (test pressure 22.88 bar). This pressure was held for 30 minutes. After the 30-minute test period, the connections and fittings on the HIU were inspected for leaks and any signs of deformation.

During the 30-minute period, there were no leaks or signs of deformation.

Result – Pass.

5.2 STATIC TESTING – 1A, 1B, 1C, 1D, 1E AND 1F

The following tests were carried out on the radiator space heating circuit:

- 1a – DH inlet 70°C, heating return at 40°C and a flow set to achieve 1kW heating duty
- 1b – DH inlet 70°C, heating return at 40°C and a flow set to achieve 2kW heating duty
- 1c – DH inlet 70°C, heating return at 40°C and a flow set to achieve 4kW heating duty
- 1d – DH inlet 60°C, heating return at 35°C and a flow set to achieve 1kW heating duty
- 1e – DH inlet 60°C, heating return at 35°C and a flow set to achieve 2kW heating duty
- 1f – DH inlet 60°C, heating return at 35°C and a flow set to achieve 4kW heating duty

For tests 1a to 1c, the space heating outlet temperature was set to achieve 60°C on the HIU control valve during the 4kw test.

For tests 1d to 1f, the space heating outlet temperature was set to achieve 45°C on the HIU control valve during the 4kw test.

Table 7 shows a summary of the results for the static tests.

Table 7 Results from the static tests

Test	Primary circuit				Secondary circuit				
	t_{11} (°C)	t_{12} (°C)	q_1 (l/s)	P_1 (kW)	T_{21} (°C)	T_{22} (°C)	q_2 (l/s)	Δp_2 (kPa)	P_2 (kW)
1a	69.99	39.73	0.009	1.13	40.08	60.14	0.012	0.41	1.00
1b	70.00	40.15	0.017	2.11	40.02	60.23	0.024	1.08	2.01
1c	69.92	40.72	0.034	4.12	40.02	59.95	0.048	3.41	3.97
1d	60.00	34.57	0.010	1.06	34.97	45.68	0.022	0.90	0.98
1e	60.07	34.80	0.020	2.10	35.06	45.67	0.046	3.16	2.03
Uncertainty	±0.019	±0.018	±0.0006	±0.07	±0.02	±0.02	±0.0006	±0.054	±0.06
1f	60.00	34.97	0.040	4.16	35.13	44.93	0.099	12.46	4.03
Uncertainty	±0.018	±0.018	±0.0006	±0.07	±0.02	±0.02	±0.0012	±0.055	±0.05

5.3 DYNAMIC TESTING OF THE HIU OPERATION – 2A AND 2B

5.3.1 Test 2a

Test 2a was carried out with the DH water temperature set to 70°C and the cold-water supply to the DHW circuit at 10°C. The DHW outlet temperature was set to 55.0 (±0.5°C) prior to the test.

During test 2a:

- The DHW temperature did not exceed 65°C at any point during the test
- The maximum DHW temperature was 56.7°C
- The minimum DHW temperature was 49.5°C
- Details of the scaling risk are given in Table 8

Result – Pass

5.3.2 Test 2b

Test 2b was carried out with the DH water temperature set to 60°C and the cold-water supply to the DHW circuit at 10°C. The DHW outlet temperature was set to 50.0 (±0.5°C) prior to the test.

During test 2b:

- The maximum DHW temperature was 51.7°C
- The minimum DHW temperature was 45.6°C

Result – There is no pass/fail criteria for this test.

5.4 LOW FLOW DHW TEST – 3A AND 3B

5.4.1 Test 3a

Test 3a was carried out with the DH water temperature set to 70°C and the cold water supply to the DHW circuit at 10°C. The DHW outlet temperature remained at the same position, set to achieve 55.0 (±0.5°C) prior to the test.

During test 3a:

- The DHW temperature did not exceed 65.0°C during the test
- The unit delivered stable DHW temperature, maintaining the DHW output temperature, at 55.0 ±3°C during the last 60 seconds of the test
- The DHW maximum and minimum outlet temperatures were 55.9°C and 53.8°C respectively
- Details of the scaling risk are given in Table 8

Result – Pass

5.4.2 Test 3b

Test 3b was carried out with the DH water temperature set to 60°C and the cold water supply to the DHW circuit at 10°C. The DHW outlet temperature remained at the same position, set to achieve 50.0 (±0.5°C) prior to the test.

During test 3b:

- The unit delivered stable DHW temperature, maintaining the DHW output temperature, at 50.0 ±3°C during the last 60 seconds of the test
- The DHW maximum and minimum outlet temperatures were 51.6°C and 49.3°C respectively

Result – There is no pass/fail criteria for this test.

5.5 KEEP WARM TESTS – 4A AND 4B

5.5.1 Test 4a

Test 4a was carried out with the DH water temperature set to 70°C and the cold water supply to the DHW circuit at 10°C. The DHW outlet temperature remained at the same position, set to achieve 55.0 (±0.5°C) prior to the test.

Based on the results for the DHW response time during test 5a, the HIU does perform a valid keep warm operation.

The keep warm function was a trickle flow that bypassed the heat exchanger. Once the keep warm function had stabilised (approximately 6000 seconds into the test), the average t_{12} temperature was 52.7°C varying between 53.2°C and 52.5 °C.
During test 4a:

- The average heat load during the 8-hour keep warm period was 38 W
- The average primary flow rate during the 8-hour keep warm period was 6.1 l/h
- Details of the scaling risk are given in Table 8

5.5.2 Test 4b

Test 4b was carried out with the DH water temperature set to 60°C and the cold water supply to the DHW circuit at 10°C. The DHW outlet temperature remained at the same position, set to achieve 50.0 (±0.5°C) prior to the test.

Based on the results for the DHW response time during test 5b, the HIU does perform a valid keep warm operation.

During test 4b:

- The average heat load during the 8-hour keep warm period was 42 W
- The average primary flow rate during the 8-hour keep warm period was 12.5 l/h
- Details of the scaling risk are given in Table 8

5.6 DHW RESPONSE TIME – 5A AND 5B

5.6.1 Test 5a

Test 5a was carried out immediately after test 4a with all the settings and conditions the same.

During test 5a:

- The DHW temperature did not exceed 65.0°C during the test
- The DHW achieved 45.0°C in 9 seconds from the first recorded non-zero DHW flow

Result
Scaling risk factor – Pass
Achieving 45° DHW within 15 seconds – Pass

5.6.2 Test 5b

Test 5b was carried out immediately after test 4b with all the settings and conditions the same.

During test 5b:

- The DHW achieved 45.0°C in 12 seconds from the first recorded non-zero DHW flow

Result
Achieving 45° DHW within 15 seconds – Pass

5.7 TOTAL SCALING RISK ASSESSMENT

The scaling risk criteria is given in section 2.26 of the test regime. Table 8 gives detailed of the scaling risk during tests 2a, 3a, 4a and 4b.

Table 8 Total scaling risk assessment

Has the HIU got a TMV or TRV on the output of the DHW plate heat exchanger?	**The HIU has a TMV on the DHW outlet, but also has a thermostatic regulating valve controlling the primary flowrate with a contact sensor situated in the DHW outlet of the heat exchanger. This limits the temperature of the heat exchanger outlet to 60°C to prevent scaling.**	
	Test	
	2a	3a
t_{32} above 60°C for more than 5 seconds	No	No
t_{12} exceeds 55°C at any point of the test	No	No
	4a	4b
t_{12} exceeds 50°C at any time	No	No

5.8 VOLUME WEIGHTED AVERAGE RETURN TEMPERATURE

The Volume Weighted Average Return Temperature (VWART) results are given in Appendix B.

APPENDIX A: DATA CHARTS

Figure 3 Results for test 1a: 1kW Space heating – DH 70°C supply

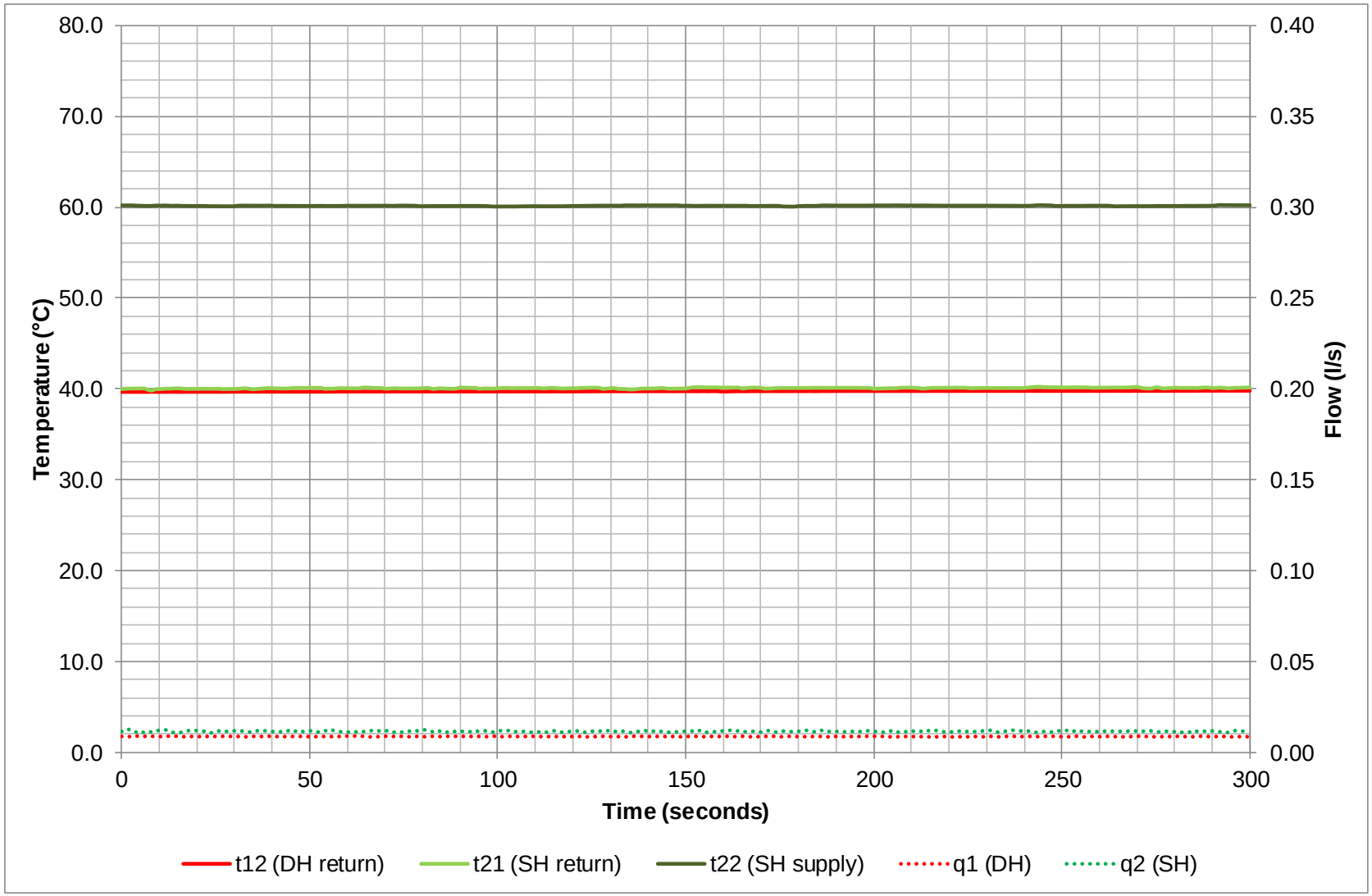


Figure 4 Results for test 1b: 2kW Space heating – DH 70°C supply

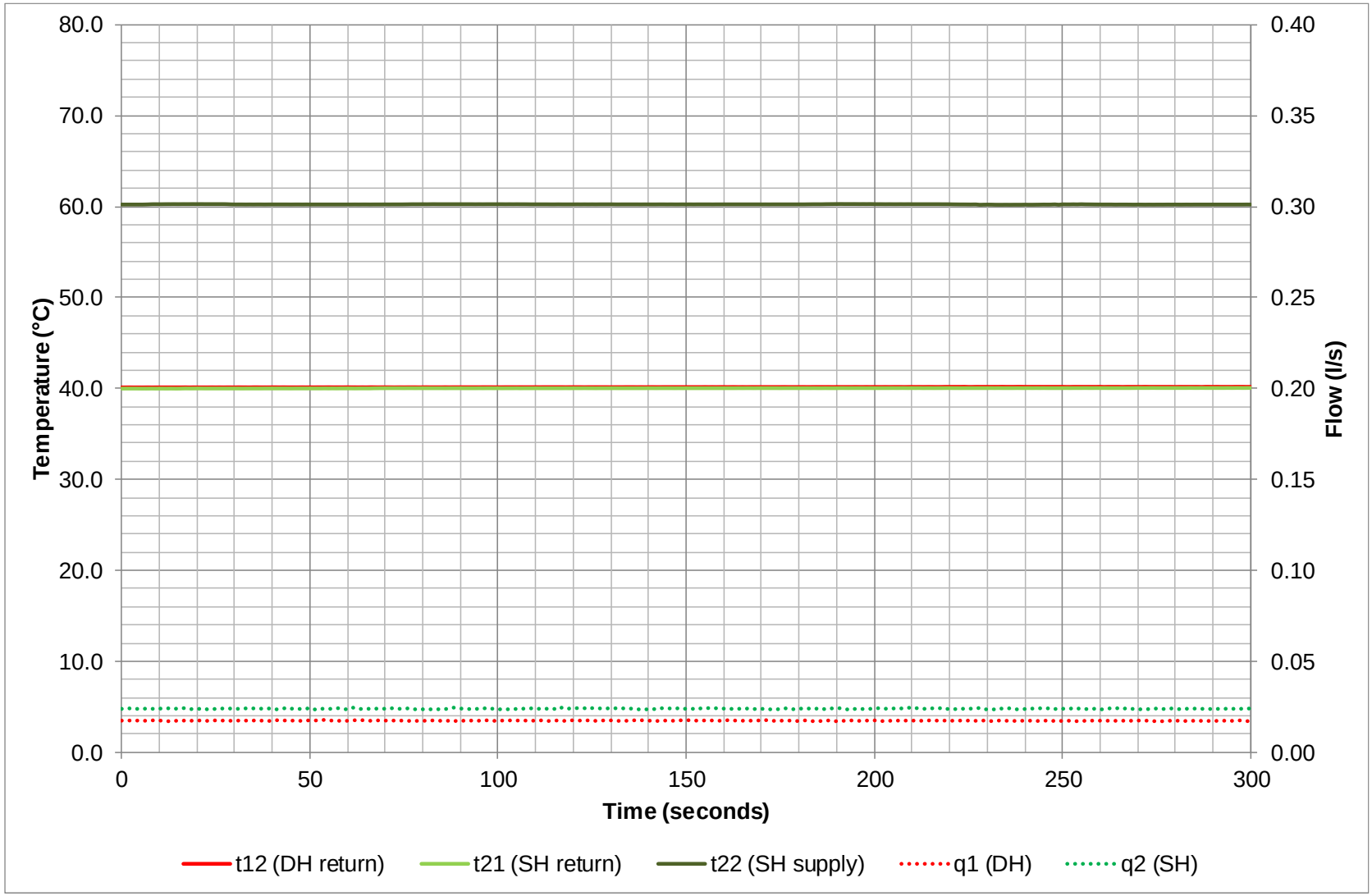


Figure 5 Results for test 1c: 4kW Space heating – DH 70°C supply

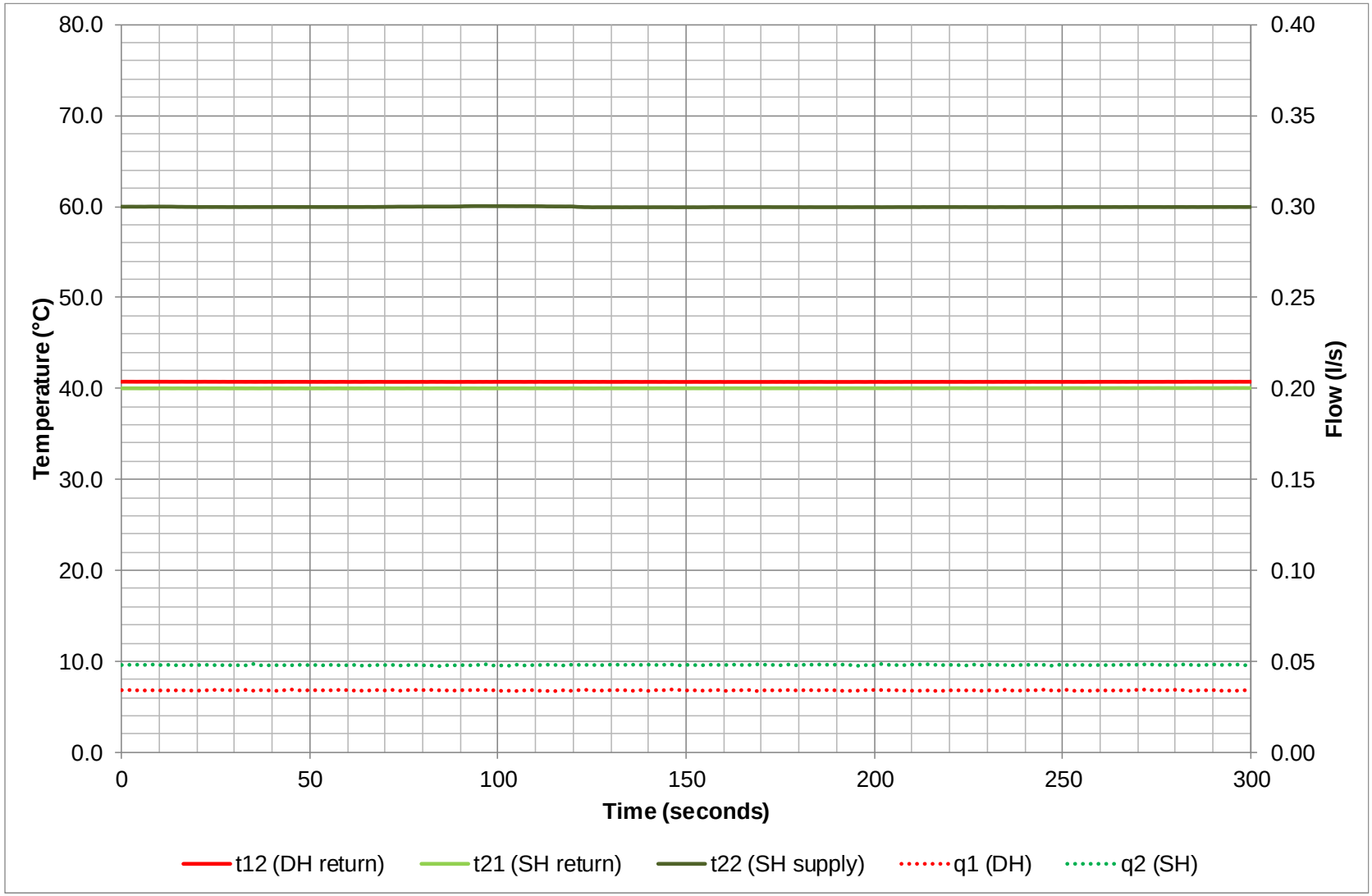


Figure 6 Results for test 1d: 1kW Space heating – DH 60°C supply

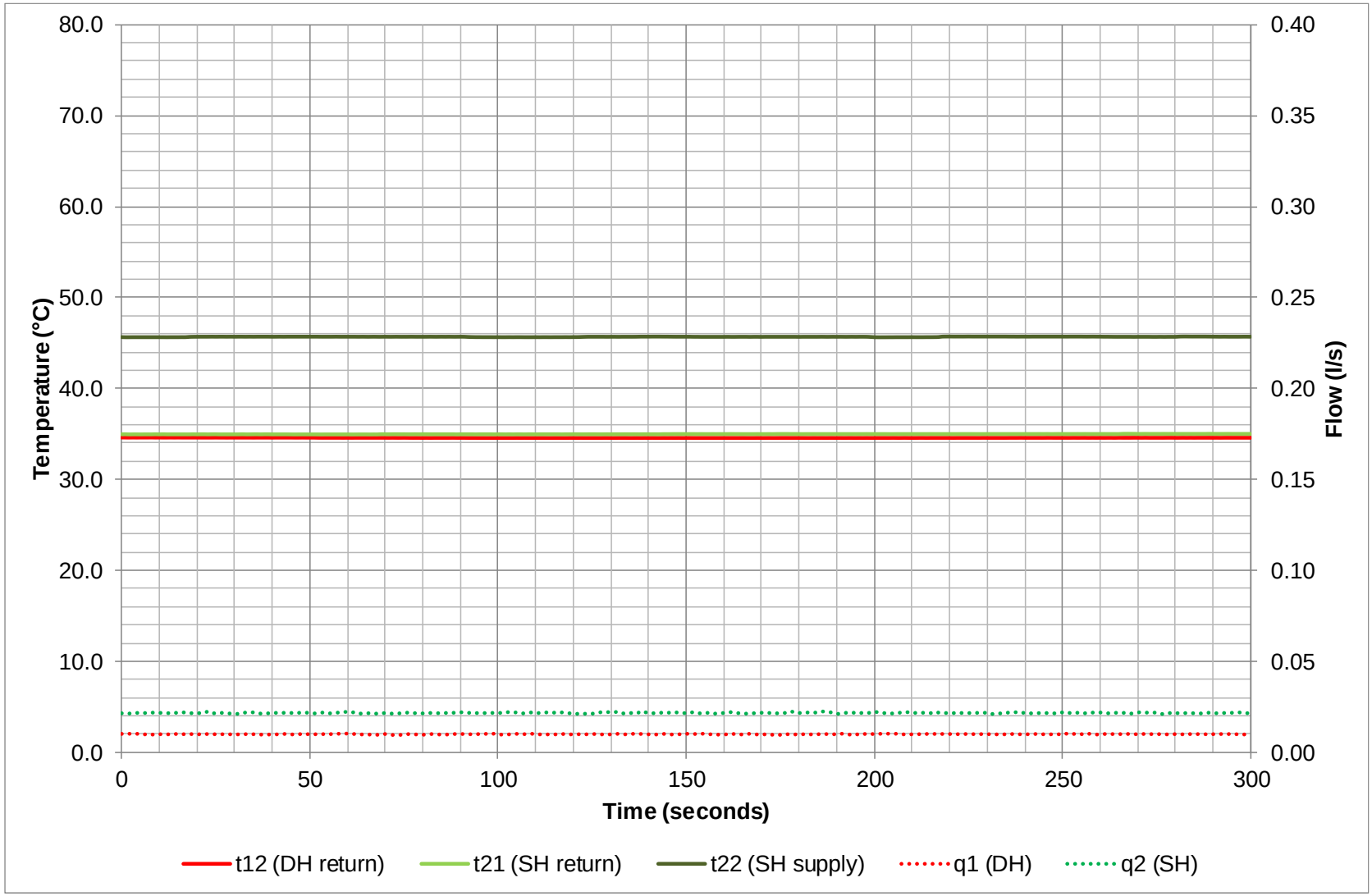


Figure 7 Results for test 1e: 2kW Space heating – DH 60°C supply

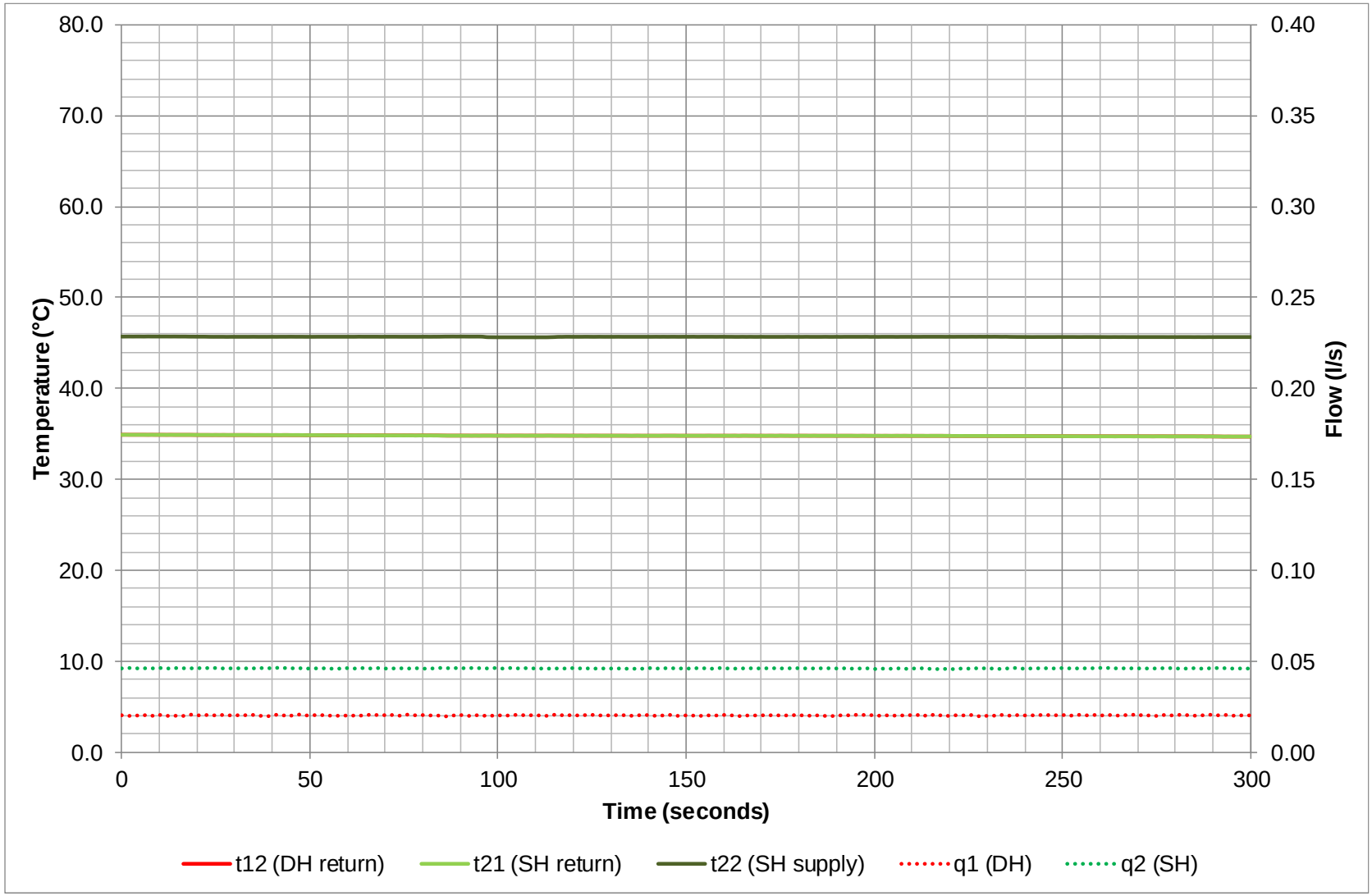


Figure 8 Results for test 1f: 4kW Space heating – DH 60°C supply

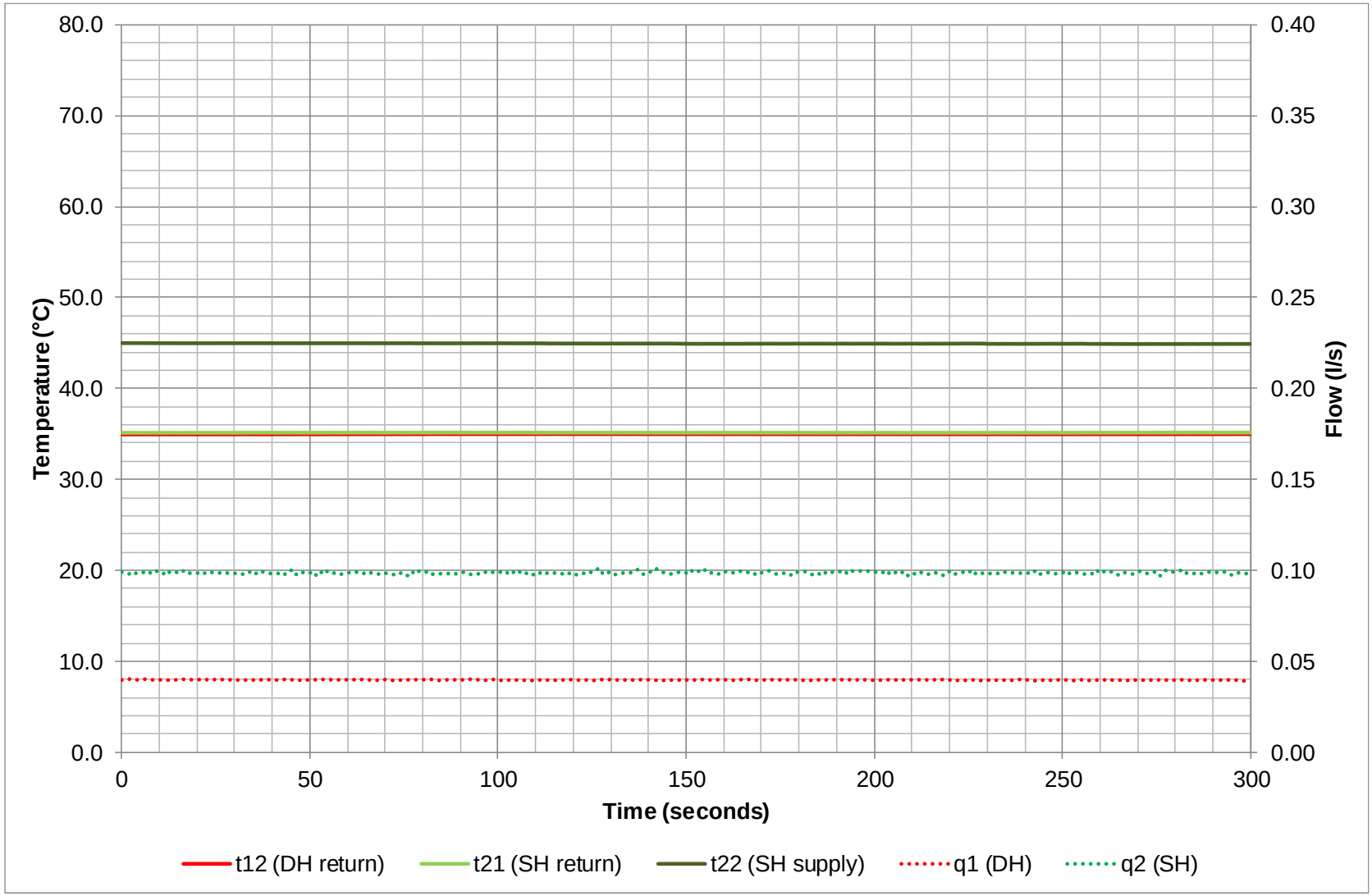


Figure 9 Results for test 2a: DHW dynamic test – DH 70°C

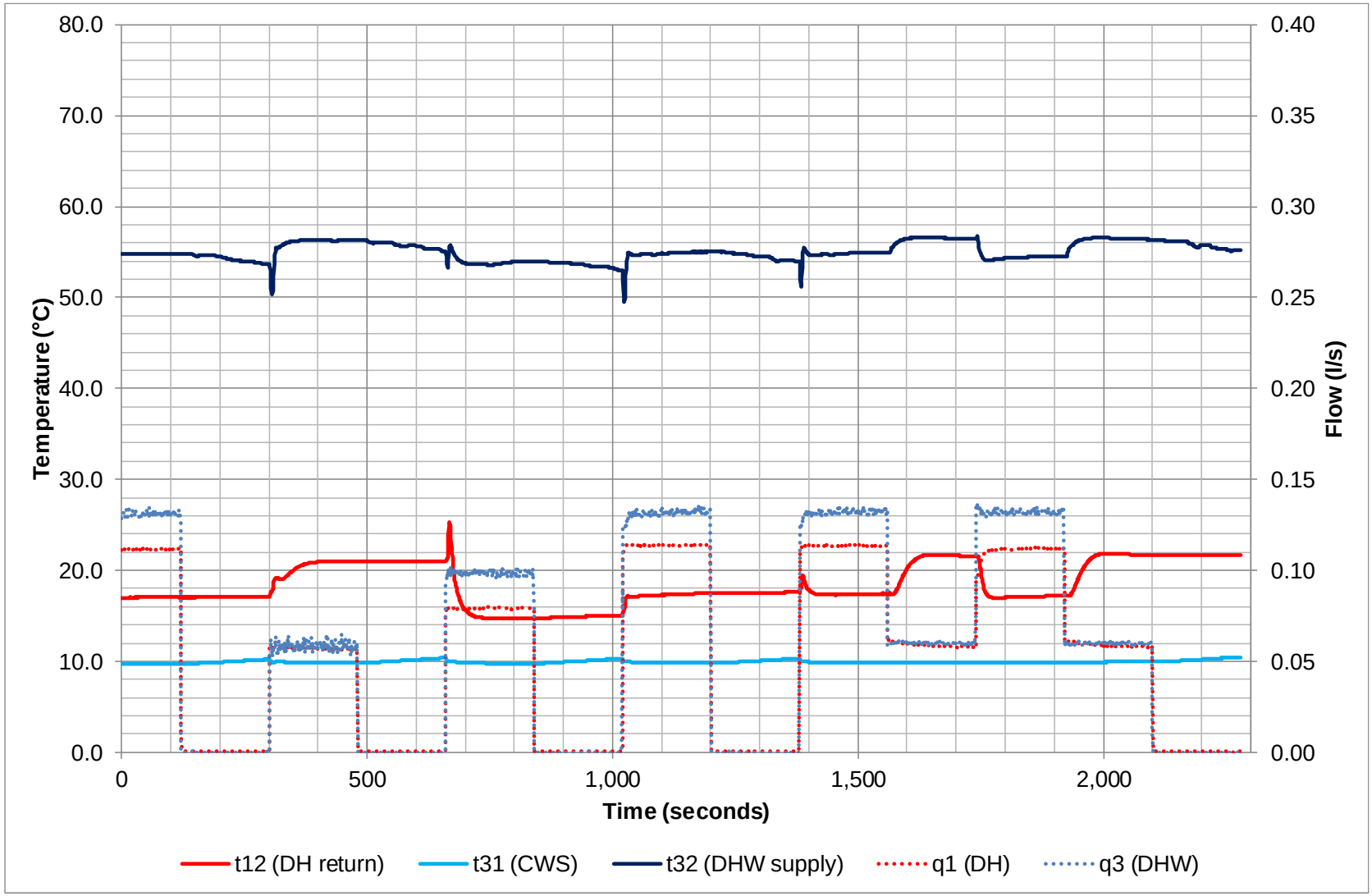


Figure 10 Results for test 2b: DHW dynamic test – DH 60°C

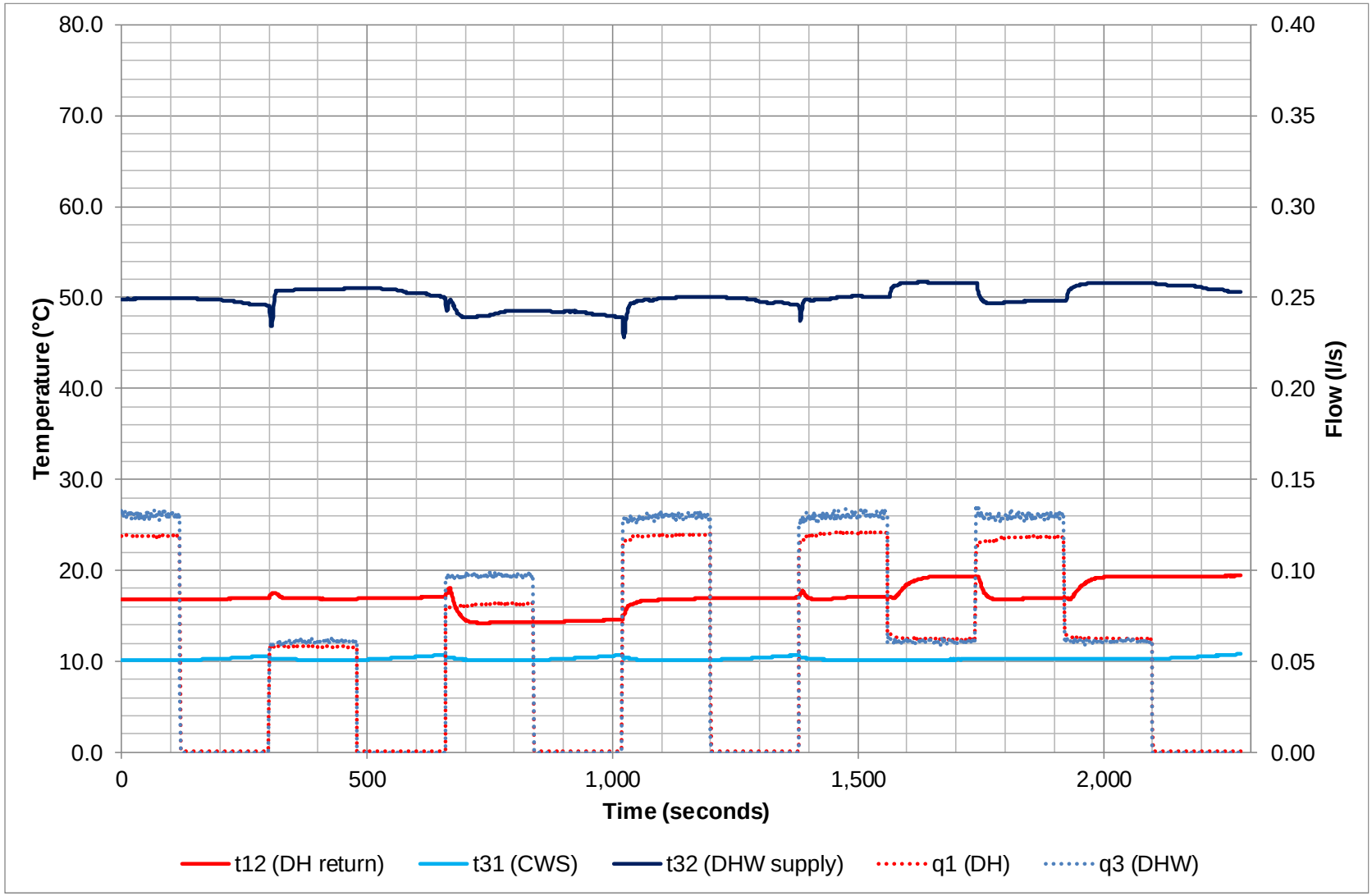


Figure 11 Results for test 3a: Low flow DHW test – DH 70°C

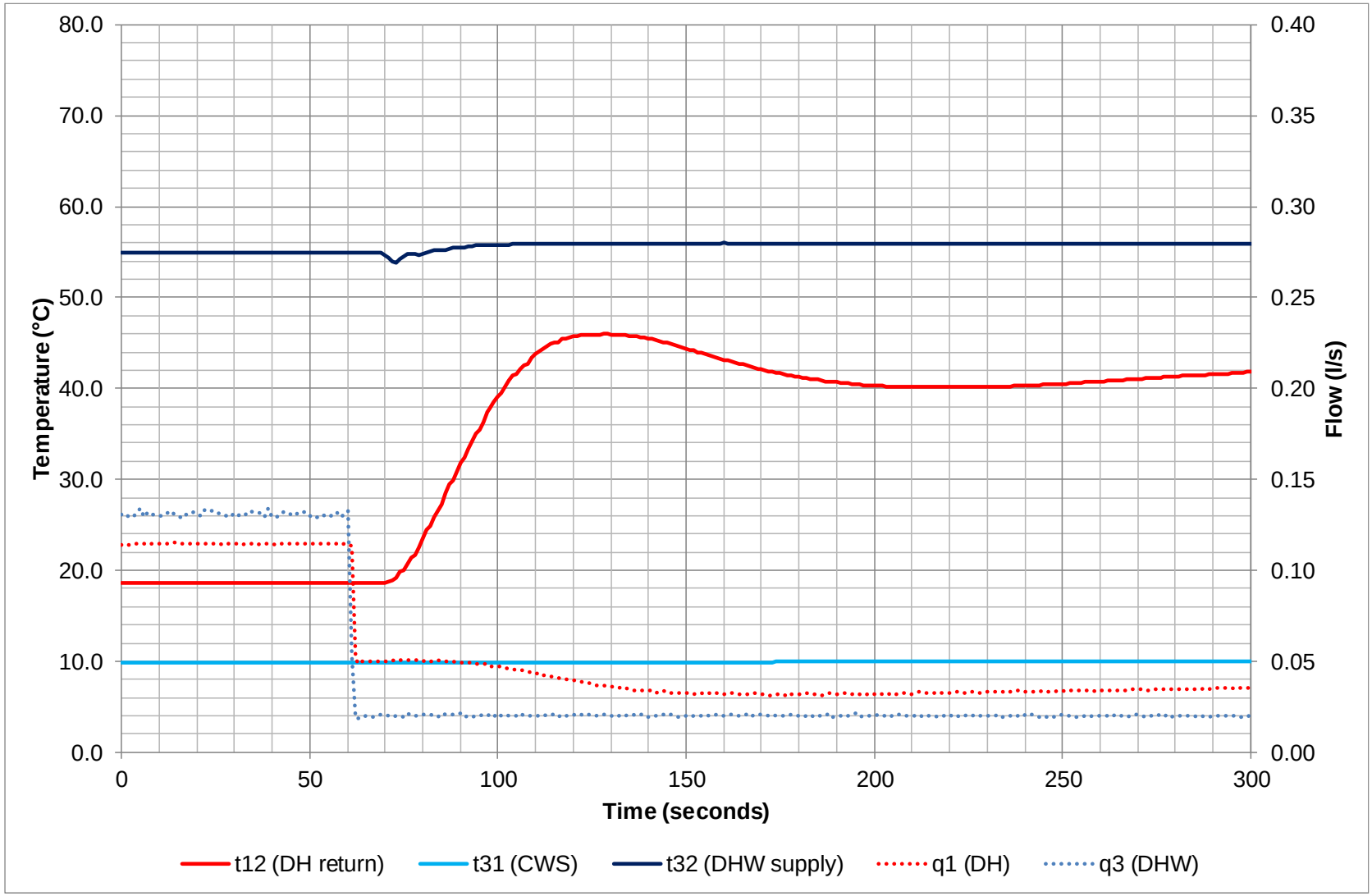


Figure 12 Results for test 3b: Low flow DHW test – DH 60°C

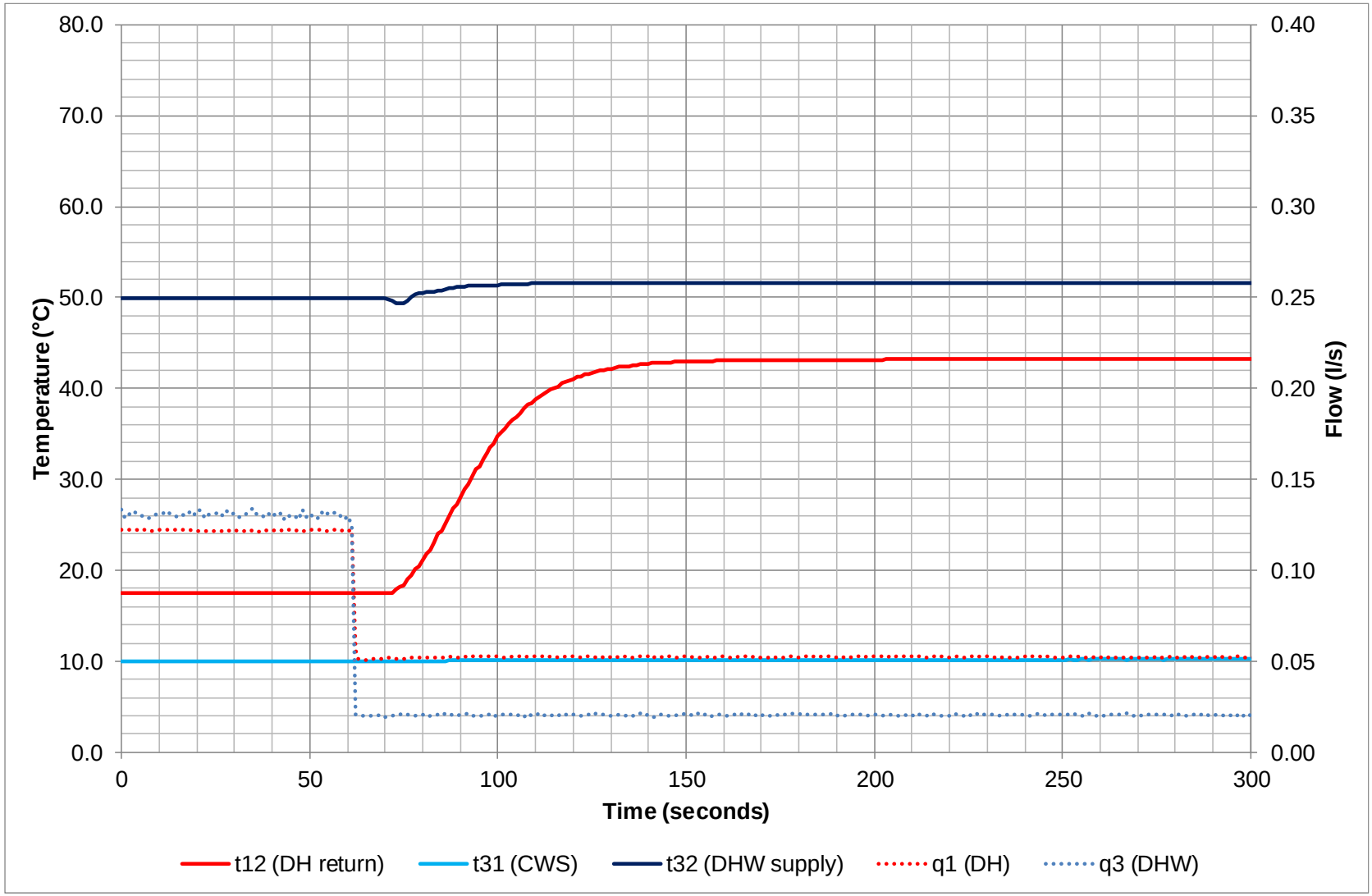


Figure 13 Results for point 4a: Keep warm test – DH 70°C supply

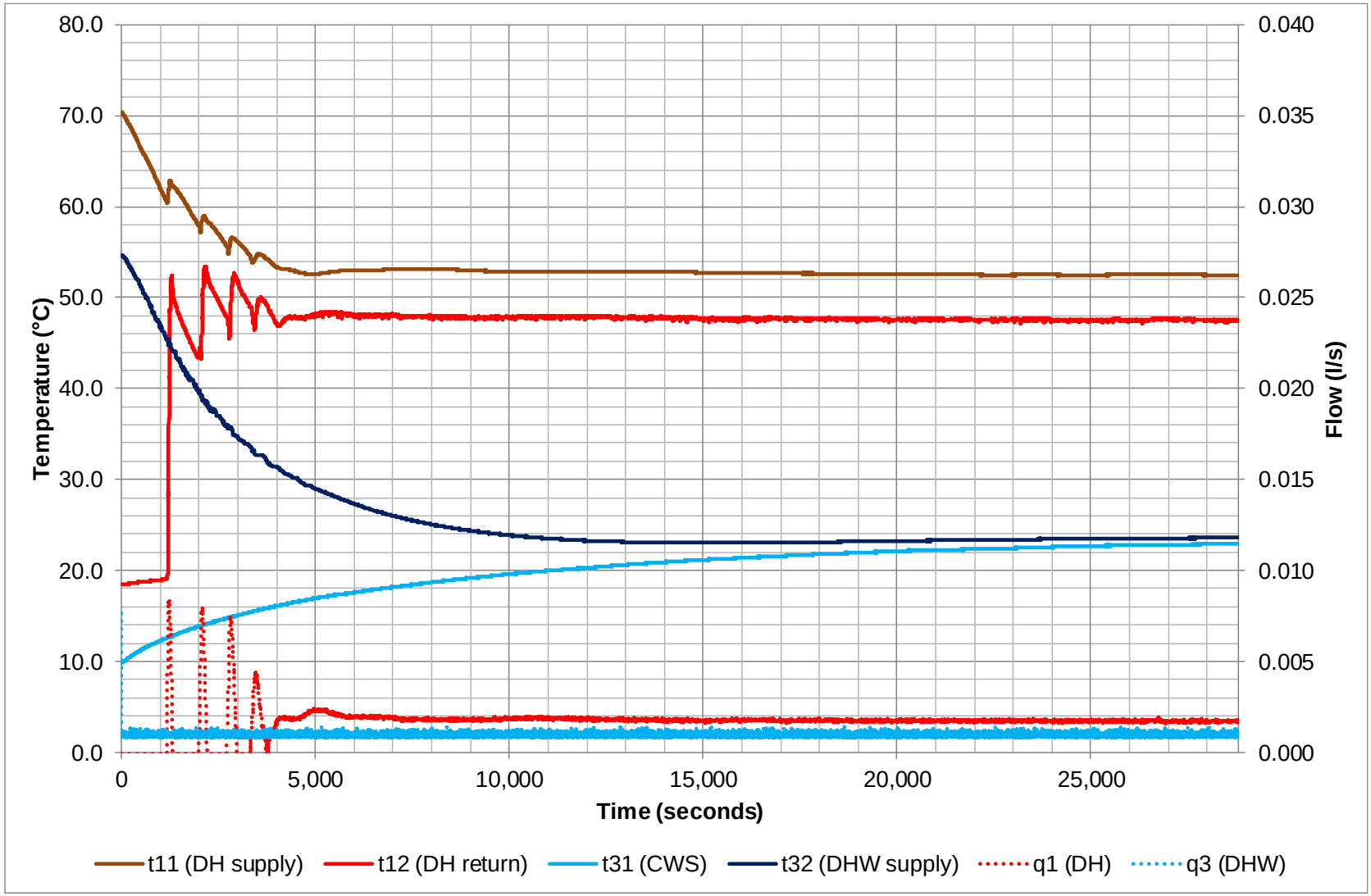


Figure 14 Results for point 4b: Keep warm test – DH 60°C supply

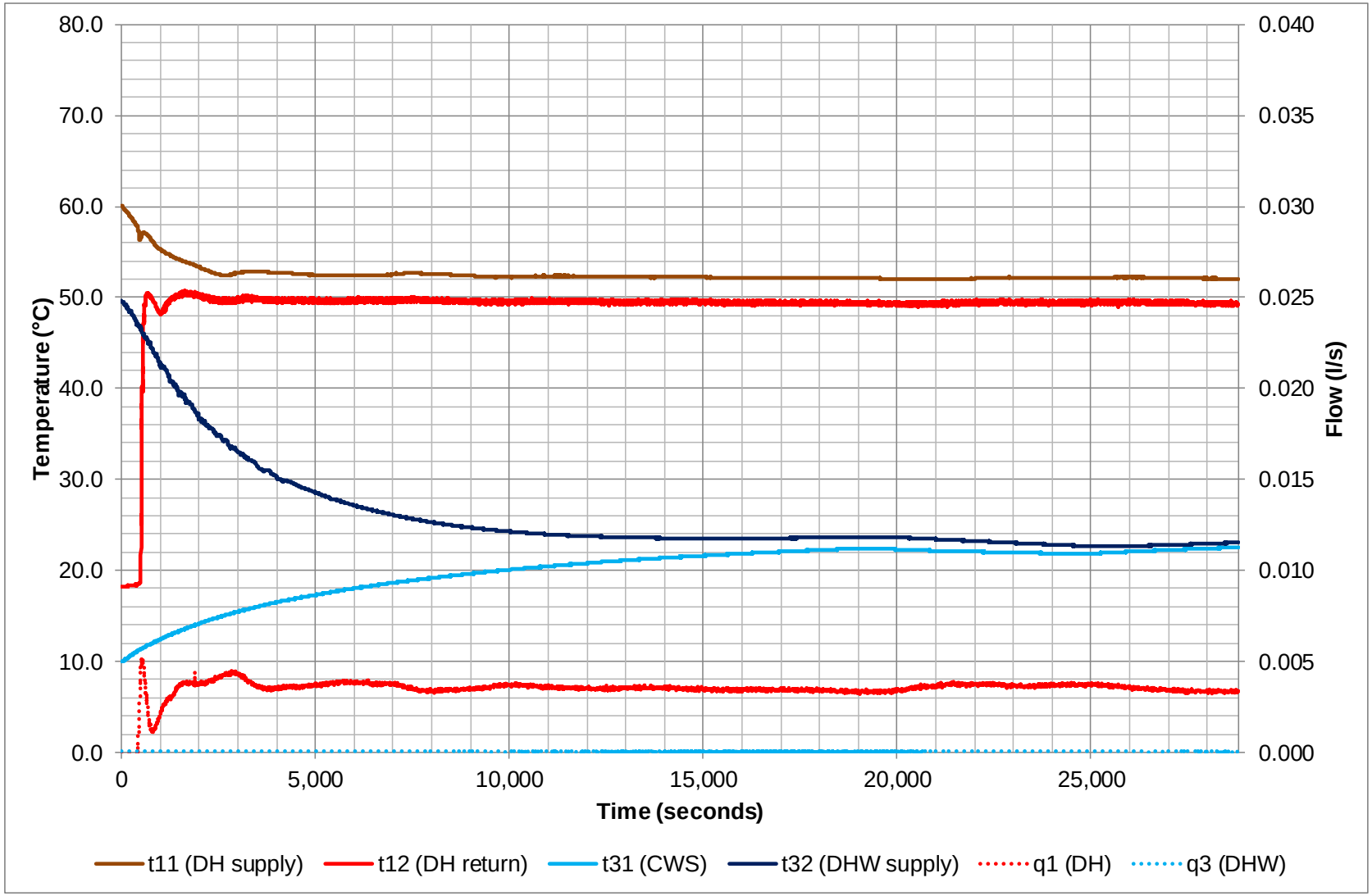


Figure 15 Results for test 5a: DHW response time – DH 70°C supply

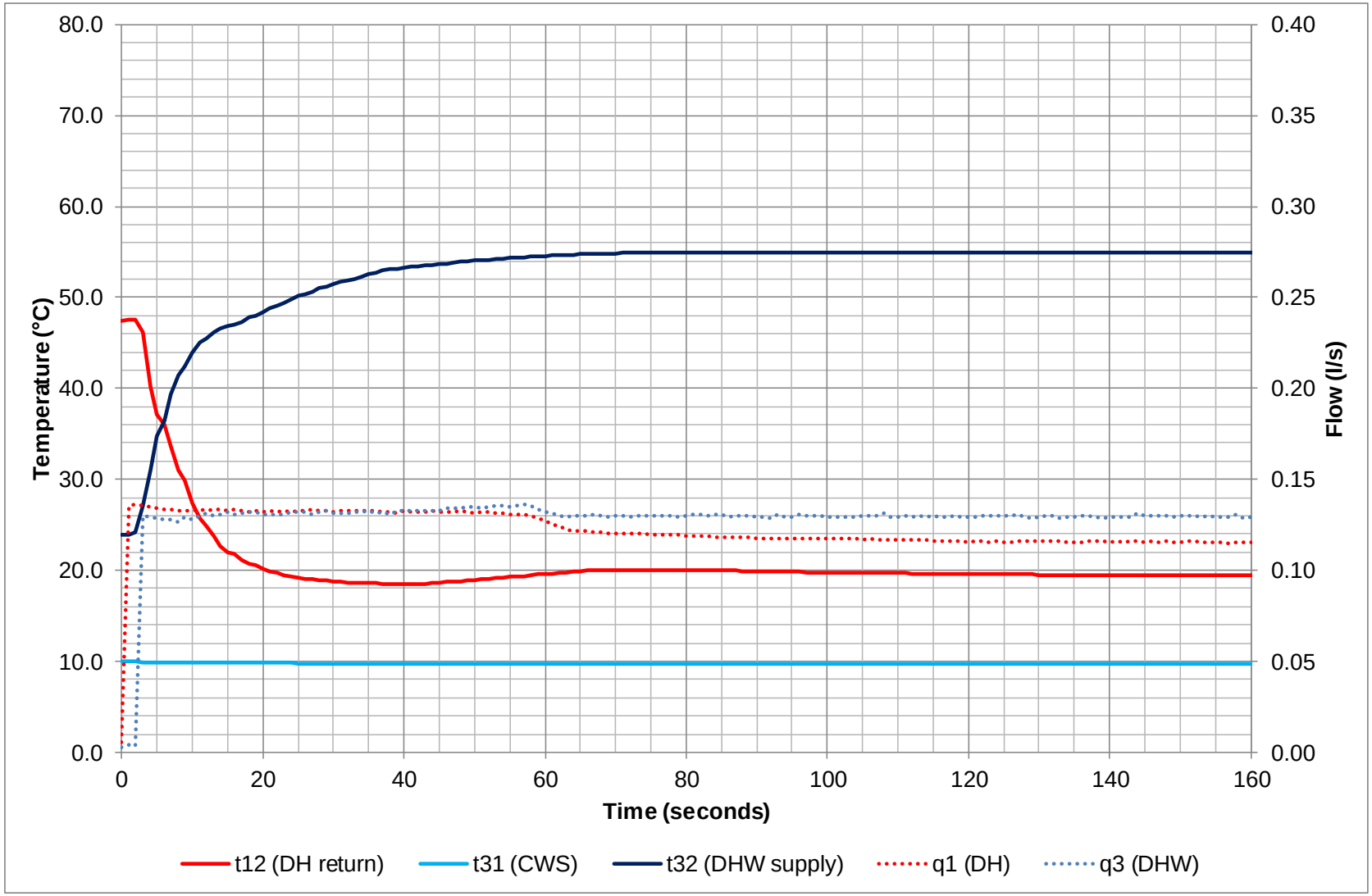
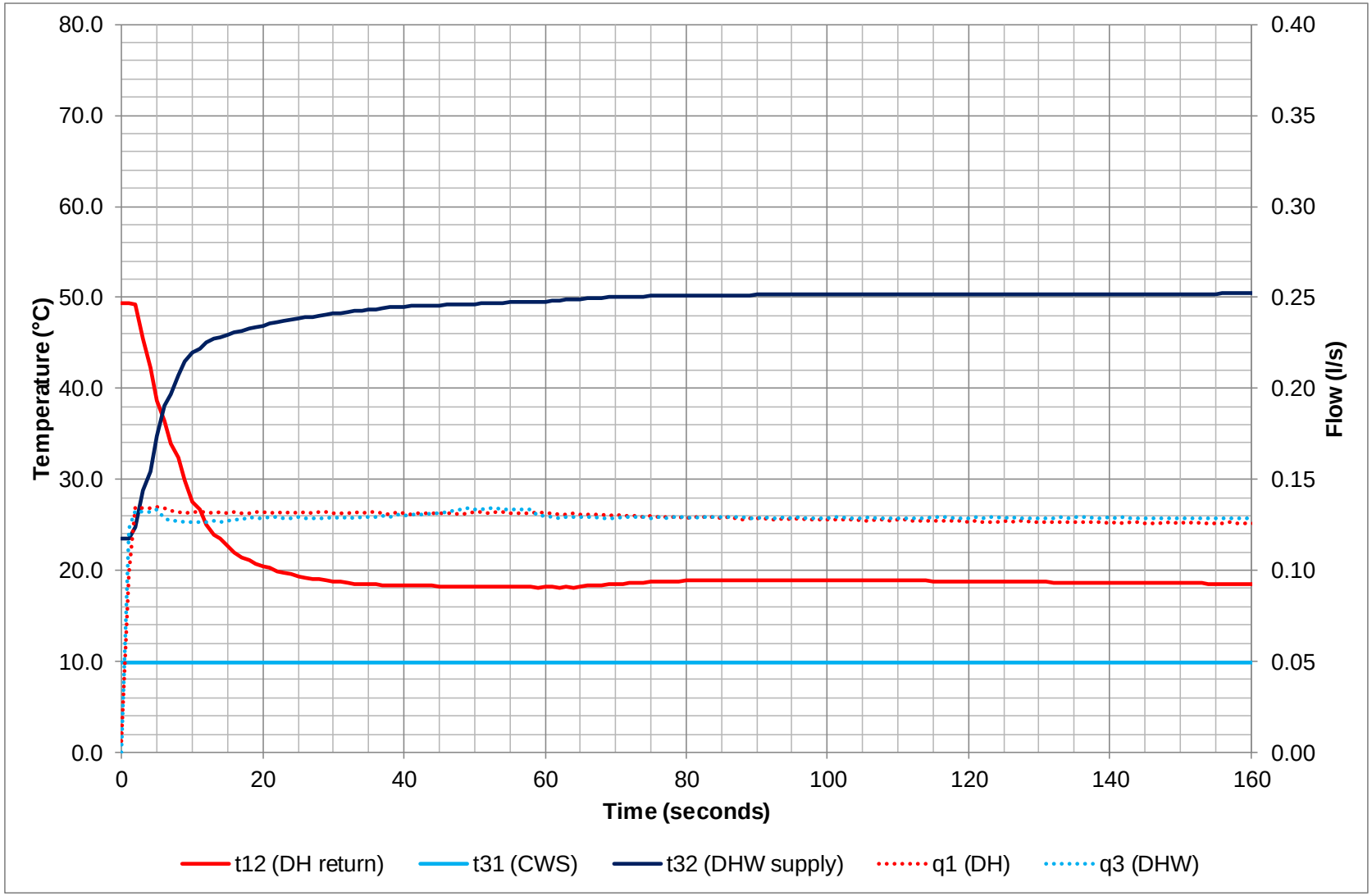


Figure 16 Results for test 5b: DHW response time – DH 60°C supply



APPENDIX B: VWART CALCULATIONS

High Temperature VWART Calculations

High Temperature VWART Calculation for Herz Valves UK Ltd. HIU
Primary flow temperature = 70°C, DHW set point = 55°C, Space heating temperatures = 60°C/40°C
Test carried out by BSRIA in January/February 2019, Test Reference 100154/1
Manufacturer: Herz Valves UK Ltd.; Model: Guildford Indirect HIU; Serial number: 1-4022-14-180301-01; Year of manufacture: 2018
VWART calculation prepared by Colin Judd of BSRIA Ltd on 08 March 2019

	VWART (°C)	Volume (M³)
DHW	18.6	25.41
Keep Warm	47.7	48.70
Space Heating	40.3	44.57

	VWART with keep warm active	
Period	VWART (°C)	% Time
No Heating	37.7	93%
Heating	40.1	7%
Overall	38	

	VWART with keep warm inactive *	
Period	VWART (°C)	% Time
No heating	18.6	93%
Heating	39.5	7%
Overall	20	

* HIU has ability to deactivate keep warm function

	DHW draw test results			Post DHW draw (60 Seconds)	
	Power (W)	Primary Flow (m^3/hr)	Return Temp (VWART) (°C)	Primary Flow (m^3/hr)	Return Temp (VWART) (°C)
Low	11222	0.205	20.3	0.000	0.00
Medium	17982	0.283	15.8	0.000	0.00
High	24518	0.407	17.3	0.001	17.47

DHW draw volumes per annum		
Energy (kWh)	Time (Hours)	Volume (m³)
729	64.96	13.345
297	16.52	4.674
444	18.11	7.377

Post DHW draw volumes per annum		
Events	Avg duration (Seconds)	Volume (m³)
10000	30	0.000
660	70	0.000
300	145	0.011

Keep warm test results	
Primary Flow (m^3/hr)	Return Temp (VWART) (°C)
0.0061	47.7

Keep Warm volumes per annum	
Time (Hours)	Volume (m³)
8030	48.705

	Space Heating Test Results		
	Power (W)	Primary Flow (m^3/hr)	Return Temp (VWART) (°C)
1kW	971	0.032	39.7
2kW	2027	0.062	40.1
4kW	3999	0.122	40.7

Space Heating volumes per annum		
Energy (kWh)	Time (Hours)	Volume (m³)
98	100.90	3.263
787	388.17	24.007
565	141.27	17.298

Low Temperature VWART Calculations

Low Temperature VWART Calculation for Herz Valves UK Ltd. HIU
Primary flow temperature = 60°C, DHW set point = 50°C, Space heating temperatures = 45°C/35°C
Test carried out by BSRIA in January/February 2019, Test Reference 100154/1
Manufacturer: Herz Valves UK Ltd.; Model: Guildford Indirect HIU; Serial number: 1-4022-14-180301-01; Year of manufacture: 2018
VWART calculation prepared by Colin Judd of BSRIA Ltd on 08 March 2019

	VWART (°C)	Volume (M³)
DHW	16.4	29.34
Keep Warm	49.4	101.01
Space Heating	34.9	51.71

	VWART with keep warm active	
Period	VWART (°C)	% Time
No Heating	42.0	93%
Heating	35.9	7%
Overall	42	

	VWART with keep warm inactive *	
Period	VWART (°C)	% Time
No heating	16.4	93%
Heating	34.1	7%
Overall	18	

* HIU has ability to deactivate keep warm function

	DHW draw test results			Post DHW draw (60 Seconds)	
	Power (W)	Primary Flow (m^3/hr)	Return Temp (VWART) (°C)	Primary Flow (m^3/hr)	Return Temp (VWART) (°C)
Low	10273	0.209	17.0	0.000	0.00
Medium	15482	0.292	14.7	0.000	0.00
High	21248	0.426	16.7	0.000	0.00

DHW draw volumes per annum		
Energy (kWh)	Time (Hours)	Volume (m³)
729	70.96	14.826
297	19.18	5.605
444	20.90	8.905

Post DHW draw volumes per annum		
Events	Avg duration (Seconds)	Volume (m³)
10000	30	0.000
660	70	0.000
300	145	0.000

Keep warm test results	
Primary Flow (m^3/hr)	Return Temp (VWART) (°C)
0.0126	49.4

Keep Warm volumes per annum	
Time (Hours)	Volume (m³)
8023	101.010

	Space Heating Test Results		
	Power (W)	Primary Flow (m^3/hr)	Return Temp (VWART) (°C)
1kW	972	0.036	34.6
2kW	2042	0.073	34.8
4kW	4042	0.144	35.0

Space Heating volumes per annum		
Energy (kWh)	Time (Hours)	Volume (m³)
98	100.79	3.628
787	385.49	27.986
565	139.79	20.094